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KJ

# Draft Technical Memorandum

# MMWD Desalination Supply Study

18 October 2021



Prepared for

MARIN WATER

220 Nellen Avenue Corte Madera, California 94925

KJ Project No. 2168011.00

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# Section 1: Introduction

# 1.1 Introduction

Marin Municipal Water District's (MMWD, District) watershed has seen historically low rainfall amounts over the period from 2019 through 2021 and the District has implemented water restrictions for the community. To address a potential near-term water supply shortfall if the current drought continues into 2022, and to evaluate future longer-term water supply shortfages, MMWD is considering alternatives for supplemental water supply. Alternative water supplies include potential water transfers and a potential temporary or long-term seawater desalination facility.

In 2005 and 2006, MMWD, Kennedy Jenks (KJ) and CH2MHill (now Jacobs) conducted a yearlong Seawater Desalination Pilot Program to evaluate and demonstrate the potential for a drought-proof supplemental water supply for Marin. Based on that previous work, MMWD requested that KJ and Jacobs assist them in evaluating the feasibility, capacity, cost and schedule of a potential short-term leased seawater desalination facility to provide supplemental water for Marin in 2022; and to update the costs for a long-term seawater desalination facility.

This technical memorandum describes the overall design parameters and concepts for the two approaches to a supplemental desalination supply. The memo summarizes the availability, capacity, conceptual costs and potential schedule for a short-term (12-month) leased seawater desalination facility with a capacity of approximately 3.6 million gallons per day (mgd). The memo presents conceptual level construction costs and potential schedule for a long-term full-scale 5, 10 and 15-mgd capacity seawater desalination facility. The memo also summarizes discussions with regulators and a potential fast-track project delivery approach for a potential emergency desalination water supply project. In mid-October 2021, MMWD requested that KJ-Jacobs suspend work on the Desalination Supply Study.

# 1.2 Background

The KJ-Jacobs Seawater Desalination Pilot Program Engineering Report, dated January 26, 2007, (2007 Desal Report) evaluated source and drinking water quality, treatment technologies and facility layouts, brine disposal and environmental aspects for a seawater desalination facility drawing source water from the north San Francisco Bay. The pilot program also provided information to support a project Environmental Impact Report (EIR) which was certified by MMWD in 2007.

The 2007 Desal Report included a conceptual design and costs for a full-scale 5-million gallonper-day (MGD) desalination facility that was expandable to 15-MGD. The full-scale facility was proposed to be located at the MMWD Pelican Way Storage Site in San Rafael, California. The screened intake was proposed to be located on a reconstructed pier at the Marin Rod and Gun Club near the Richmond-San Rafael Bridge. The concentrate from the facility was proposed to be blended with secondary effluent in the Central Marin Sanitation Agency (CMSA) outfall located near the Pelican Way Storage Site.

This study is based on and builds from the concepts and results from the 2007 Pilot Study and Desal Report.

### 1.3 Source Water and Treated Water Objectives

The source water for a potential MMWD seawater desalination water supply would be Northern San Francisco Bay water drawn from a screened intake located approximately 5,000 feet out from the shore with a water depth of approximately 8 to 10 feet. The Northern San Francisco Bay is a complex estuarine water body with influences from the Pacific Ocean, fresh water flow from the Sacramento Delta, local rivers, and bay discharges that affect water quality on a daily as well as a seasonal basis.

The general San Francisco Bay source water quality data and treatment objectives pertaining to the operation of the desalination treatment processes are described below. The 2007 Desal Report includes detailed discussions on the occurrence of regulated and non-regulated drinking water constituents and their removal through the desalination treatment process.

### 1.3.1 **Historical San Francisco Bay Source Water Quality**

Table 1 below presents general and mineralogical water-quality data for typical Pacific Ocean water, historical maximum levels of constituents in Northern San Francisco Bay (Bay) water, and the water-guality of the Bay water that served as the source water to the pilot plant during the study period. As expected, the pilot plant source water parameters were lower than, but consistent with, Pacific Ocean water-quality parameters. A full-scale SWRO facility must be able to treat the worst-case (highest-salinity) San Francisco Bay water quality that would occur during a prolonged drought, and as represented by the historical maximum values in the table.

|              |          | Typical<br>Pacific<br>Ocean<br>Seawater <sup>(a)</sup> | Historical<br>North San<br>Francisco Bay<br>Water Quality <sup>(b)</sup> | 2006 Pilot Study Source<br>Water<br>(Bay Water) Quality <sup>(c)</sup> |        |       |
|--------------|----------|--|--|--|--------|-------|
| Parameter    | Units    |  | Max.   | Avg.   | Max.   | Min.  |
| TDS          | mg/l     | 34,465   | 32,000   | 21,700   | 29,000 | 2,500 |
| Conductivity | umhos/cm | _  | 48,000   | 39,200   | 43,500 | 5,000 |
| Calcium      | mg/l     | 400  | 371 <sup>(d)</sup>   | 210  | 310    | 71    |
| Magnesium    | mg/l     | 1272   | 1,181 <sup>(d)</sup>   | 755  | 910    | 580   |
| Sodium       | mg/l     | 10,560   | 9,805 <sup>(d)</sup>   | 6,700  | 8,100  | 3,300 |
| Potassium    | mg/l     | 380  | 353 <sup>(d)</sup>   | 262  | 350    | 190   |
| Ammonia      | mg/l     | 0.4  | 0.4  | ND   | ND     | ND    |
| Barium       | mg/l     | 5  | 3  | 5.0  | 27     | 0.011 |
| Strontium    | mg/l     | 13   | 12 <sup>(d)</sup>  | 2.63   | 5.9    | .004  |
| Bromide      | mg/l     | _  | _  | 6.9  | 8.1    | 6.0   |
| Bicarbonate  | mg/l     | 142  | 110 <sup>(d)</sup>   | 101  | 110    | 94    |
| Temperature  | °C       | 10   | 21.7   | 17   | 21     | 10    |
| pН           | units    | 8.2  | 8.19   | 7.9  | 8.3    | 7.6   |
| Sulfate      | mg/l     | 2,560  | 2,377 <sup>(d)</sup>   | 1,533  | 1,900  | 1,000 |
| Chloride     | mg/l     | 18,980   | 17,620   | 11,000   | 15,000 | 2,100 |
| Fluoride     | mg/l     | 1.4  | 1.3 <sup>(d)</sup>   | 0.682  | 0.79   | 0.5   |
| Boron        | mg/l     | 4.6  | 4.3 <sup>(d)</sup>   | 2.3  | 3.3    | 1.7   |

### Table 1: Historical North San Francisco Bay Source Water Quality

### Notes:

(a) From Van der Leeden, et al., 1990, The Water Encyclopedia.

(b) Historical North San Francisco Bay Water Quality Data: 1990 MMWD Pilot Study and USGS data.

(c) On-line and grab samples from March 2005 to April 2006.

(d) Value calculated by taking the ratio of analyte concentration to TDS concentration in typical seawater and multiplying it by the San Francisco Bay TDS historical maximum value for that analyte.

### 1.3.2 **Proposed Finished Water Quality Objectives**

The water-quality objectives for the proposed MMWD seawater desalination water supply finished water are shown in Table 2 below. Table 2 also lists important water quality parameters of MMWD's current water sources. The table also lists corrosion control parameter objectives for the finished water to make sure the stabilized desalinated water is compatible with MMWDs current sources.

|            |       |       |           |          |       |          |         | Desa | lination              | Plant |
|------------|-------|-------|-----------|----------|-------|----------|---------|------|-----------------------|-------|
|            |       | MMWD  | Freated R | eservoir | Sonom | na Count | y Water |      | ed Water<br>Objective |       |
| Parameter  | Units | Avg.  | Max.      | Min.     | Avg.  | Max.     | Min.    | Avg. | Max.                  | Min.  |
| TDS        | mg/l  | 119   | 136       | 86       | 171   | 186      | 148     | 120  | 180                   | 60    |
| Hardness   | mg/l  | 62    | 74        | 52       | 105   | 112      | 96      | 60   | 110                   | 50    |
| Alkalinity | mg/l  | 61    | 70        | 49       | 119   | 125      | 110     | 60   | 110                   | 50    |
| рН         | units | 7.8   | 7.9       | 7.8      | 8.1   | 8.4      | 7.8     | 7.9  | 8.4                   | 7.8   |
| Color      | CU    | <3    | <3        | <3       | <3    | <3       | <3      | <3   | <3                    | -     |
| TOC        | mg/l  | 1.6   | 2.4       | 1.1      | 0.9   | 1.2      | 0.7     | <1   | 1                     | _     |
| Sodium     | mg/l  | 16    | 25        | 11       | 20    | 23       | 16      | 30   | 50                    | 10    |
| Chloride   | mg/l  | 27    | 37        | 22       | 8     | 10       | 7       | 50   | 70                    | 10    |
| Boron      | mg/l  | <0.05 | <0.05     | <0.05    | 0.28  | 0.26     | 0.16    | 0.5  | 1                     | _     |
| LSI        | _     | -0.94 | -0.64     | -1.29    | 0.11  | 0.42     | -0.14   | 0.2  | 0.4                   | 0.0   |
| RI         | _     | _     | _         | _        | _     | _        | _       | 7    | 8                     | 6     |
| AI         | _     | 11    | 11.3      | 10.8     | 12    | 12.2     | 11.8    | 11.5 | 12                    | 11    |
| LNI        | _     | _     | -         | _        | -     | -        | _       | 0.3  | 0.4                   | 0.25  |

# Table 2: Proposed Finished Water Quality Objectives for the MMWD Desalination Supply

Notes:

(a) Langlier Saturation Index (LSI); Ryzner Index (RI).

(b) Aggressiveness Index (AI); Larsen Index (LNI).

The general water-quality objectives for the MMWD seawater desalination water supply fall within the range of the water quality parameters for MMWD's current treated reservoir water supply and the imported water from Sonoma County. The total dissolved solids, hardness, alkalinity, color, pH, and corrosion index parameter objectives are based on the goal of providing finished water similar to MMWD's current water supplies with respect to these aesthetic and corrosivity indices.

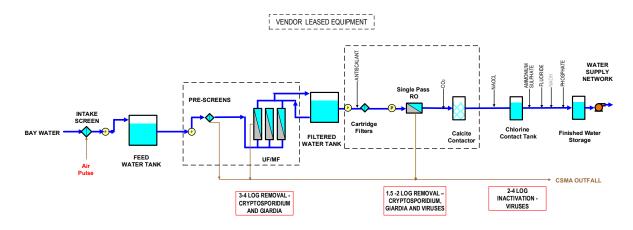
# **1.4 Conceptual Desalination Treatment Process**

Figure 1 presents a simplified process flow diagram for a potential MMWD desalination facility. The 2007 Desal Report provides more detailed discussions and conceptual design criteria for the desalination facility components. The potential short-term and long-term desalination facilities would include the following treatment processes.

- Passive narrow-slot intake screens
- Source water pre-screens

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- Ultrafiltration membrane filters for direct filtration without chemical addition
- Single-pass reverse osmosis membranes operating at ~50% recovery
- Lime stabilization
- Free chlorine disinfection





# 1.5 Conceptual Overall Desalination Supply Project Layout

Based on the 2007 Desal Report, a potential short-term leased desalination facility or a longterm full-scale desalination facility could be located at the MMWD's Pelican Way Maintenance Yard facility in San Rafael, CA. The maintenance yard has an area of approximately 6.6 acres. There is an adjacent undeveloped parking area to the northeast of the maintenance yard on Shoreline Parkway. This parking lot site has an area of approximately 1.8 acres. Figure 2 shows a conceptual level overall layout for a potential MMWD desalination supply. The conceptual layout has the following features, which are described in more detail in the following sections related to the short-term leased desalination facility or a long-term full-scale desalination facility:

- The bay water intake would include passive screens located at the same water depth as proposed in 2007, and approximately 5,000-feet from the shoreline adjacent to the MMWD Pelican Way Maintenance Yard. This approach reduces the complexity and costs of a new pier and intake system, as conceived in 2007.
- The intake screens would be connected to an on-shore wet well and pump station via an HDPE pipeline on and under the bay floor.
- The intake pump station would deliver raw water to the treatment facilities located at either or both the maintenance yard and parking lot sites.
- The 3.6 mgd short-term leased desalination facilities require approximately 1.5 acres of space and could be located at either the maintenance yard or parking lot sites.



- The 15-mgd long-term full-scale desalination facilities require approximately 6.5 acres of • space and would be located at the maintenance yard and possibly also the parking lot site.
- Treated water from the desalination facilities would be delivered to the MMWD • distribution system in San Rafael.
- Brine from the desalination process would be discharged to the Central Marin Sanitation • Agency (CMSA) outfall through an existing onshore structure. The brine would blend with water from the CMSA facilities before being discharged to the Bay. The 2007 Desal Report includes detailed discussions on bioassay testing and other studies that were conducted related to the proposed discharge.

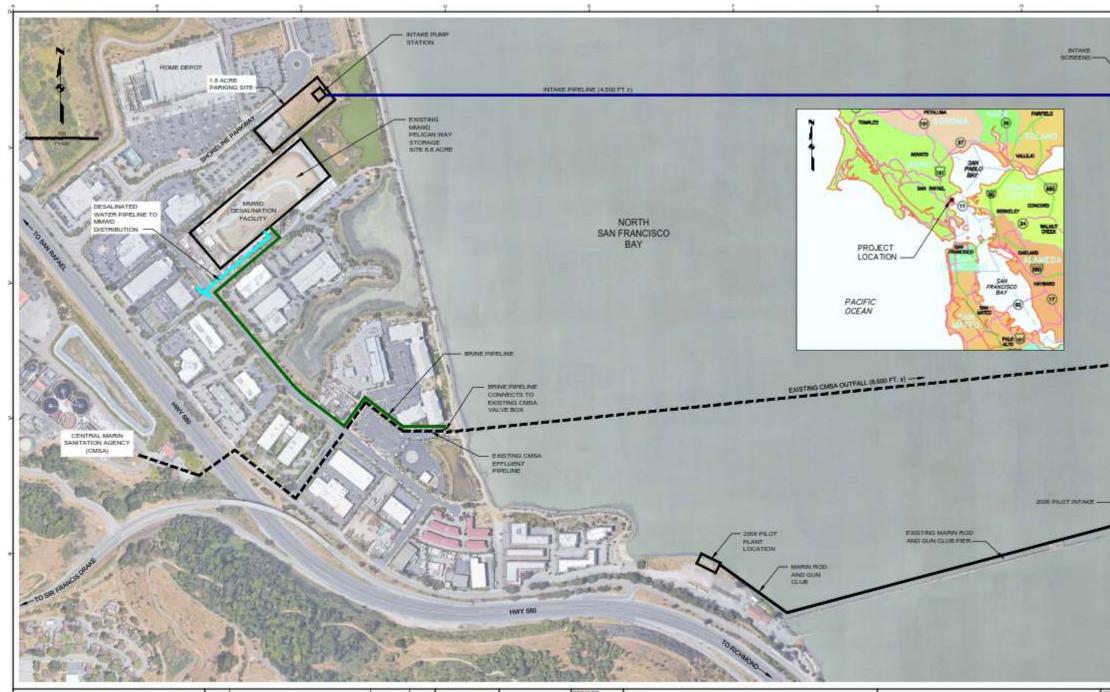


 Figure 2:
 Conceptual Seawater Desalination System Overall Project Layout



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# Section 2: Seawater Desalination Alternatives

This section describes the different alternatives evaluated for a MMWD seawater desalination supply and describes the development of opinions of probable project costs for the different alternatives.

### 2.1 Short-Term Land-Based Desalination System

This MMWD seawater desalination supply alternative could provide a short-term, leased temporary facility to provide supplemental water supply needs associated with the current drought. Elements of this alternative, such as the intake or brine pipeline could be temporary or could be used for potential future long-term facilities. Figure 3 shows an example of a preengineered, containerized desalination system.



Figure 3: Example of a Containerized Seawater Desalination System (Osmoflo)

### 2.1.1 **Conceptual Facilities**

This approach would provide leased containerized and/or skid-mounted treatment equipment, tanks, electrical infrastructure and pump stations located at the MMWD Pelican Way maintenance yard or parking lot sites in San Rafael, CA. Complete desalination and treatment of the bay water would occur onshore at the Pelican Way Storage Site.

The source water would be provided by barge-mounted or pedestal-mounted intake screens offshore in the North San Francisco Bay. The screens would be located approximately 6-feet above the bay floor in approximately 12-feet of water. An HDPE pipeline would connect the passive intake screens to an on-shore pump station near the Pelican Way maintenance yard.

The treated drinking water (desalted, stabilized and disinfected water) would be pumped from the desal facility into the MMWD distribution system at a connection point along Francisco Boulevard in San Rafael.



The RO concentrate (brine) and backwash water would be conveyed via a HDPE pipeline and connected to an existing shoreline valve box on the CMSA outfall approximately half a mile away from the Pelican Way Storage Site. The brine would blend with the low salinity secondary effluent and be discharged into the San Francisco Bay through the existing CMSA outfall.

Neutralized membrane system cleaning solutions and sanitary wastes would be discharged to the sewer system and treated at the CMSA treatment plant.

# 2.1.2 Project Delivery Approach

For the leased, land-based containerized equipment approach, it is envisioned that one entity would provide all of the treatment process equipment for a defined period of time with a monthly lease type contract. The Desalination Equipment Entity would be responsible for installing, commissioning and demonstrating that the provided equipment treats the Bay water to meet MMWD-specified drinking water quality and quantity requirements. MMWD would be responsible for operations of the facilities.

MMWD would be responsible for constructing the interfacing systems or support facilities associated with the desalination facility, including preparation of the Pelican Way Storage Site, electric power connection to the treatment and pumping systems, the intake system, the concentrate pipeline and connection to CMSA; and treated water pipeline connection to MMWD distribution.

To help with the project implementation, it is envisioned that MMWD would be responsible for obtaining permits associated with siting and operation of the short-term desalination system. The concept for this land-based short-term desalination supply is similar to the conceptual design of the full-scale facility described in the 2007 Engineering Report and the EIR. The permitting studies conducted in 2007 would be applicable for this alternative.

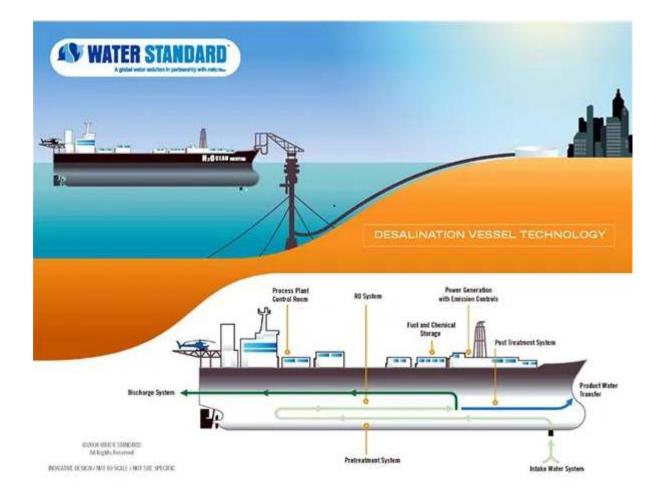
# 2.1.3 **Potential Equipment Suppliers**

Equipment Suppliers such as Suez, Veolia, IDE, Osmoflo, Seven Seas, and others have standard skid-mounted, and in some cases, containerized, pre-filtration, reverse osmosis and water stabilization equipment required for seawater desalination. The systems may be available for lease, depending on availability. These containerized systems are typically small capacity systems with a production capacity of 0.5 to 1.8 mgd.

# 2.2 Short-Term Ship-Based Desalination System

This MMWD seawater desalination supply alternative could provide a short-term, leased temporary facility to provide supplemental water supply needs associated with the current drought. Figure 4 shows a conceptual picture of an offshore seawater desalination facility on a ship.





## Figure 4: Concept for a Ship-Based Seawater Desalination System (Water Standard)

# 2.2.1 Conceptual Facilities

The concept of ship or barge-based seawater desalination facilities has been used for potable water production at multiple locations in the Middle-East and are sometimes used for the off-shore (oil and gas) industry.

This approach would provide desalination treatment equipment, tanks, electrical infrastructure and pump stations located on a ship or barge that would be moored in the North San Francisco Bay where there is sufficiently deep water. Bay water would be desalted using treatment systems on the barge, with the desalted water conveyed to shore via a pipeline located along the bottom of the Bay. Stabilization and disinfection could occur on the barge or onshore.

The source (Bay) water would be accessed through an intake screen and pipeline mounted to the ship or from an adjacent dedicated barge.

The fully treated drinking water (desalted, stabilized and disinfected water) would be pumped through an HDPE pipeline to the MMWD Pelican Way Storage Site. The water would be repumped into the MMWD distribution system along Francisco Boulevard in San Rafael.

The brine could be discharged directly back into the bay from the barge, although this may be difficult to permit from a regulatory perspective. As an alternative, the brine could be conveyed through an HDPE pipeline from the barge to an on-shore pump station at the Pelican Way Storage Site, and then piped and connected to an existing shoreline valve box on the CMSA outfall approximately half a mile away from the Pelican Way Storage Site. The brine would blend with the low salinity secondary effluent and be discharged into the San Francisco Bay through the existing CMSA outfall.

Treatment wastes, including neutralized membrane cleaning solutions, would need to be transported to shore for disposal.

# 2.2.2 Project Delivery Approach

For the leased, ship-based containerized equipment approach, it is envisioned that one entity would provide all of the treatment process equipment and operate the ship-based systems for a defined period of time with a monthly "take-or-pay" type contract. The Desalination Equipment Entity would be responsible for installing, commissioning and demonstrating that the provided equipment treats the Bay water to meet MMWD-specified drinking water quality and quantity requirements. The Desalination Equipment Entity would operate the facilities and provide treated water to an on-shore connection point. The price that MMWD would pay would include the costs for equipment leasing and operations.

MMWD would be responsible for constructing the interfacing systems or support facilities associated with the ship-based desalination facility, including treated water receiving and pumping systems and pipeline connection to MMWD distribution; any preparation of the Pelican Way site; potential concentrate pipeline and connection to CMSA.

To help with the project implementation, it is envisioned that MMWD would be responsible for obtaining permits associated with siting and operation of the ship-based short-term desalination system. The concept for this barge-based short-term desalination facility is different from the facilities described in the 2007 Engineering Report and EIR. The regulatory aspects of the ship or barge-based approach are anticipated to be more challenging than for the shore-based facility.

# 2.2.3 **Potential Equipment Suppliers**

Jacobs reached out to several potential suppliers of ship-based desalination systems. There are currently no ship-based desalination systems available for lease. The results of the inquiry regarding ship-based desalination systems is summarized below:

• Water Standard, who was focused on barge-mounted systems, is no longer is this business.

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- Bahri, in Saudi, constructed several barge mounted systems, but these are on lease to SWCC (Saline Water Conversion Corporation), and currently not available.
- ACWA Power constructed two 6.9 MGD barge mounted systems in 2008 that were used during a water shortage in Saudi Arabia at that time. We were not able to determine whether these units are still available (or in use) and what their current conditions is.
- Floating Offshore Desalination (FOD) is a recently formed Norwegian company. They are currently looking for clients who are interested in purchasing one or more barge mounted systems, which have an advertised capacity of 20-26 mgd. Their website indicates they can deliver a system in 24 months.

Because a ship-based system would pose more significant permitting challenges than a landbased leased desalination system, and due to the limited availability of these systems, MMWD determined that a ship-based leased desalination system would not be likely to meet their shortterm or long-term objectives. Therefore, this alternative was not evaluated further.

# 2.3 Long-term Full-Scale Desalination System

This MMWD seawater desalination supply alternative could provide supplemental water supply needs associated with near-term and longer-term droughts. Although this alternative would take longer to implement, the capacity is not limited by containerized equipment. A full-scale 15-mgd facility could meet MMWD's longer-term objectives for a supplemental water supply. The facility could be constructed for a smaller initial capacity with the ability to expand in the future.

# 2.3.1 Conceptual Facilities

Similar to the desalination facilities presented in the 2007 Desal Report, a full scale facility could have an initial capacity of 5-mgd or 10-mgd and be expandable up to 15-MGD. The full-scale facility could be located at the MMWD Pelican Way Site in San Rafael, CA. The screened intake would be offshore with an on-shore pump station near the MMWD Pelican Way Site. The concentrate from the facility is proposed to be blended with secondary effluent in the Central Marin Sanitation Agency (CMSA) outfall.

# 2.3.2 **Project Delivery Approach**

For the long-term full-scale desalination facility, the project could be delivered through a traditional Design-Bid-Build (DBB) approach that MMWD uses for other infrastructure projects. The \$130M Monterey Pure Water supplemental water supply program components were delivered through a traditional DBB approach.

The project could also be delivered through a Design-Build (DB) or Progressive Design-Build (PDB) delivery method. This project delivery method is now more regularly used in the United States and could offer advantages for reducing the overall program schedule.

Another alternative is Design-Build-Operate (DBO) and Design-Build-Operate-Finance (DBOF). The Carlsbad Desalination Facility in San Diego was delivered through a DBOF contract.

To help with the project implementation, it is envisioned that MMWD would be responsible for obtaining permits associated with siting and operation of the full-scale desalination system. The concept for this long-term desalination supply is the same the full-scale facility described in the 2007 Engineering Report and the EIR. The permitting studies conducted in 2007 would be applicable for this alternative.

# 2.3.3 Potential Equipment Suppliers

There are a large number of equipment suppliers and contractors that could be competitively bid to supply equipment for a full-scale desalination facility.

# 2.4 Approach to Cost Estimating

This section describes the KJ-Jacobs Team approach to developing conceptual level opinions of probable project capital cost (construction and lease costs, and associated non-construction costs such as permitting, design and construction support) for the two desalination supply alternatives.

# 2.4.1 Approach for Short-Term Leased Desalination Equipment

The KJ-Jacobs team prepared a detailed request for information (RFI) for obtaining current availability and cost information from seawater desalination equipment suppliers. The leased desalination equipment RFI included source water quality information, treated water quality requirements, and general process design criteria to ensure that the leased equipment could provide the level of treatment to meet the MMWD objectives. The RFI also requested information on system capacity and system availability for potential installation in 2022 and up to 12-months of equipment leasing. The desalination equipment RFI is provided in Appendix A.

KJ-Jacobs developed a list of ten (10) potential vendors for the supply of leased skid-mounted or containerized seawater desalination equipment. The desalination equipment RFI was sent to the ten vendors in late May and early June of 2021 requesting ability to supply 2 mgd or more of mobile, leased UF, seawater RO and post-treatment systems. KJ-Jacobs received positive responses from three vendors. A summary of the vendor responses is provided in Section 3.

The probable construction costs for the constructed support system facilities for the short-term, leased option were developed based on the costs for a long-term full-scale desalination facility described below. For example, project components such as the intake system and treated water pump station were estimated as a percentage of the full-scale system costs based on the relative capacity of the systems.

# 2.4.2 Approach for Long-Term Full-Scale Desalination Facilities

The conceptual level opinions of probable capital cost estimates for a potential long-term, fullscale MMWD Seawater Desalination were developed using an in-depth parametric cost estimating model developed by Jacobs. The model, called CPES, includes individual cost modules for each water treatment unit operation. Each module in CPES (e.g., pipeline, pump station, water treatment plant unit process) was developed using standard equipment/process arrangement drawings derived from actual full-scale treatment plant designs that have been constructed and are operational. From the standard general arrangement drawings, physical dimensions and specific components are itemized and tied to design criteria and other user inputs so that the size and layout of the unit operation can be defined. Once the "right sizing" is completed, the model generates quantity take-offs for excavation, concrete, process equipment, mechanical, miscellaneous metals, instrumentation and building materials. A robust construction cost estimate is then generated by applying RS Means unit cost data (updated annually), as well as major process equipment cost algorithms (updated every 3 years based on supplier budget quotes over a range of equipment sizes/capacities) to the quantity take-off information.

Capital cost estimates presented herein were developed based on specific design criteria defined in the 2007 Desal Report and updated for current proposed treatment processes. The use of CPES provides the following benefits:

- increases the accuracy of conceptual cost estimating by calculating quantity take-offs based on the design criteria and applying a unit cost versus the conventional cost-curve approach
- allows more accurate cost estimates to be developed before any design drawings are produced

Although the CPES model typically provides a more accurate project cost than other, more traditional cost curve approaches, the level of accuracy for the capital and operating cost estimates presented below should be considered to represent between a Class 4 and Class 5 estimate with an accuracy in the range of approximately minus 30% to plus 50%, in accordance with standard cost estimating guidelines.

Table 3 below presents a summary of standard cost estimating level description, accuracy and recommended contingencies based on the level of the project. This data was compiled from the Association for the Advancement of Cost Engineering (AACE).

| Cost Estimate<br>Class <sup>(a)</sup> | Project Level<br>Description      | Estimate Accuracy<br>Range | Recommended<br>Estimate<br>Contingency |
|---------------------------------------|-----------------------------------|----------------------------|--|
| Class 5                               | Planning                          | -30 to +50%                | 30 to 50%                              |
| Class 4                               | Conceptual<br>(1 to 5% Design)    | -15 to +30%                | 25 to 30%                              |
| Class 3                               | Preliminary<br>(10 to 30% Design) | -10 to +20%                | 15 to 20%                              |
| Class 2                               | Detailed<br>(40 to 70% Design)    | -5 to +15%                 | 10 to 15%                              |

## Table 3: Standard AACE Cost Estimating Guidelines

| Cost Estimate<br>Class <sup>(a)</sup> | Project Level<br>Description | Estimate Accuracy<br>Range | Recommended<br>Estimate<br>Contingency |
|---------------------------------------|------------------------------|----------------------------|--|
| Class 1                               | Final<br>(90 to 100% Design) | -5 to +10%                 | 5 to 10%                               |

## Notes:

(a) Association for the Advancement of Cost Engineering, 1997. International Recommended Practices and Standards.

Consistent with the AACE guidelines, the opinions of probable construction costs for the longterm full-scale desalination system and for constructed portions of the short-term, leased options include a 30% contingency. The lease costs for the desalination equipment include a 15% contingency because the equipment components are more defined at this stage.

## 2.4.3 Materials Assumptions

The process equipment materials used in a seawater desalination facility must be suitable for high salinity water and designed for the appropriate system pressures and conditions. The general construction materials such as for buildings and concrete basins, etc. must also be suitable for a corrosive environment. The cost model incorporated the following materials, approaches and current costs for the capital costs estimate:

- high pressure pumps, valves, piping and fittings super duplex or super-austenitic "seawater grade" stainless steel
- main process piping HDPE, fiberglass or PVC
- concrete basins protective epoxy coatings
- building surfaces extra protective coatings for the marine environment

The process equipment materials in contact with the seawater and desalted water would also need to be NSF-61 certified, or made of materials that are compatible with drinking water applications, such as stainless steel, PVC, etc. The protective coatings for the pipes, tanks and water containing components would also need to be NSF-61 certified.

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# Section 3: Short-Term Leased Desalination System

This section summarizes the availability, capacity, conceptual construction costs and potential schedule for a short-term (12-month) leased seawater desalination facility.

# 3.1 Capacity and Availability of Desalination Equipment for Short-term Lease

The desalination equipment RFI was sent to the ten vendors in late May and early June of 2021 requesting ability to supply 2 mgd or more of mobile, leased UF, seawater RO and post-treatment systems. KJ-Jacobs received positive responses from three vendors. A summary of the vendor responses is provided below.

- **Suez**: Can supply 2-mgd of requested systems by April 2022. The Suez system could consist of three, 0.7-mgd units. Approximate space requirement for the three units is a approximately 100 ft by 300 feet (1 acres).
- **Osmoflo**: Can supply 3.6-mgd of requested systems by April 2022. The Osmoflo system could consist of two, 1.8-mgd units. Approximate space requirement for the two units is approximately 180 ft by 300 feet (1.2 acres).
- Seven Seas: Can supply 2-mgd of requested systems by April 2022. The Seven Seas system could consist of four, 0.5-mgd units. Approximate space requirement for the 4 units is approximately 200 ft by 400 feet (1.8 acres).
- **Consolidated Water:** Inventory is limited to two 0.25 mgd SWRO units built by Suez that are 8 years old. Does not meet minimum capacity objectives.
- **Evoqua**: Do have SWRO units in their fleet; but their UF units are not suitable for seawater use.
- **H2O Innovation**: Don't currently have any leased equipment but would be willing to fabricate. Would require 32 weeks lead time and would require a minimum 2-year lease period.
- **Harn RO:** Don't currently have any leased equipment. They could fabricate but not in the required time frame.
- **IDE:** Don't currently have any leased equipment available. Could fabricate 1.3-mgd SWRO units but for purchase only.
- **Veolia:** Have mobile UF and RO units; however the RO units appear to be suitable for brackish feeds only (TDS <2000 mg/L).
- **Wigen:** Don't currently have units for lease. They could fabricate equipment for lease but the capacity would likely be 0.5-mgd to 1-mgd. They could fabricate for purchase with a lead time of 24-30 weeks.



KJ-Jacobs evaluated the submitted information from the three vendors with available equipment (Osmoflo, Suez and Seven Seas). The Osomoflo system had the largest available capacity at approximately 3.6-mgd, the fewest number of units (two), and the lowest conceptual cost of the leased equipment. The Osmoflo system was selected as the basis for determining the conceptual level overall cost for a short-term containerized desalination supply.

# 3.2 Conceptual Facilities for a Short-term Leased Desalination System

A potential short-term leased desalination facility could be located at or near the MMWD's Pelican Way Maintenance Yard facility in San Rafael, CA. The maintenance yard has an area of approximately 6.6 acres. There is an adjacent undeveloped parking area to the northeast of the maintenance yard on Shoreline Parkway. This parking lot site has an area of approximately 1.8 acres. The 3.6 mgd capacity Osmoflo system requires approximately 1.2 acres; therefore, the short-term leased desalination facility could be sited at either area.

Figure 2 shows a conceptual level overall layout for a potential MMWD desalination supply. The conceptual layout and facilities for a short-term, leased containerized desalination facility are described below.

# 3.2.1 Intake System

The intake system components for a short-term, leased containerized desalination facility would include:

- Temporary passive screens on a stainless-steel support frame that would located approximately 5,000-feet from the shoreline adjacent to the MMWD Pelican Way Maintenance Yard. The support flame would maintain the intake screens approximately 6-feet above the bay floor and in approximately 8 to 10-feet of water, similar to the screen depths for the 2007 pilot study.
- The screens and support frame would be placed on the bay floor as one unit and could be removed after the facility operating period. Buoys and markers would identify the intake screen area to help protect it from recreational boaters.
- A temporary HDPE pipeline would be installed on the bay floor to connect the passive intake screens to the onshore pump station. A 20-inch to 24-inch pipeline is recommended for the short-term intake.
- The HDPE pipeline could transition to the shore to the north of the wetlands at Shoreline Parkway. A temporary onshore pump station would draw water from the bay and discharge it to a feed water tank for the Osmoflo desalination system.
- An HDPE raw water pipeline would convey source water from the temporary onshore pump station to the desalination equipment, located at either the MMWD maintenance yard or the parking area site.



# **3.2.2 Leased Desalination Treatment Units**

The leased Osmoflo desalination system components are containerized and would be placed on a prepared gravel base at either the MMWD maintenance yard or the parking area site. The Osmoflo units include thirteen containerized units and several tanks. Figure shows a typical layout for the 1.8-mgd Osmoflo containerized desalination unit.



Figure 5: Osmoflo Containerized Seawater Desalination System (1.8 mgd)

# 3.2.3 Treated Water System

The treated water system components for a short-term, leased containerized desalination facility would include:

- A chlorine disinfection contact tank system to provide disinfection contact time.
- A temporary treated water pump station to boost the finished water into the MMWD distribution system.
- A treated water pipeline to connect the desalination facilities to the MMWD distribution system in San Rafael.

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### 3.2.4 **Brine Discharge System**

The brine system components for a short-term, leased containerized desalination facility would include:

- Temporary tanks to receive the RO concentrate and membrane filtration backwash water.
- A temporary brine water pump station to pump the discharge water to the CMSA Outfall junction box.
- An HPDE pipeline from the MMWD maintenance yard area to the CMSA outfall junction structure: approximately 2,500 feet long.
- A connection to the CMSA outfall through an existing onshore structure. The brine would blend with water from the CMSA facilities before being discharged to the Bay. The 2007 Desal Report includes detailed discussions on bioassay testing and other studies that were conducted related to the proposed discharge.

### 3.3 Probable Costs for a Short-term Leased Desalination System

The probable construction and non-construction costs for the short-term leased desalination system is presented in Table 4 below.

| MMWD Short-Term Leased Desalination Facility            |                                 |  |  |  |
|---|---------------------------------|--|--|--|
| SWRO Facility Processes                                 | 3.6 MGD Containerized<br>System |  |  |  |
| 12 Month Lease of Containerized Desal Equipment         | \$5,420,000                     |  |  |  |
| Shipping, Commissioning & Decommissioning               | \$2,720,000                     |  |  |  |
| MF and RO Membrane Elements                             | \$1,510,000                     |  |  |  |
| Subtotal  | \$9,650,000                     |  |  |  |
| Contingency on Leased Equipment @ 15%                   | \$1,450,000                     |  |  |  |
| Leased Equipment Subtotal                               | \$11,100,000                    |  |  |  |
| Additional Support Facilities for Containerized Systems |                                 |  |  |  |
| Intake Screens, Intake Pipeline and Pump Station        | \$2,880,000                     |  |  |  |
| Raw Water Pipe  | \$130,000                       |  |  |  |
| Chlorine Contact Tank                                   | \$216,000                       |  |  |  |
| Distribution Booster Pumps                              | \$735,000                       |  |  |  |
| Treated Water Pipeline to Distribution                  | \$110,000                       |  |  |  |

### Table 4: **Probable Costs for a Short-Term Leased Desalination System**

| MMWD Short-Term Leased Desalination Facility                          |                                 |  |  |  |
|---|---------------------------------|--|--|--|
| SWRO Facility Processes   | 3.6 MGD Containerized<br>System |  |  |  |
| Brine Pump Station  | \$650,000                       |  |  |  |
| Brine Transmission Line   | \$1,230,000                     |  |  |  |
| Subtotal  | \$5,950,000                     |  |  |  |
| Additional Project Costs  |                                 |  |  |  |
| Sitework (6%)   | \$360,000                       |  |  |  |
| Specialty Site Electrical Transformers                                | \$800,000                       |  |  |  |
| General Yard Electrical (10%)   | \$600,000                       |  |  |  |
| Interconnecting Yard Piping (7%)                                      | \$420,000                       |  |  |  |
| Additional Instrumentation and Controls (5%)                          | \$300,000                       |  |  |  |
| Subtotal of Support Facilities  | \$8,430,000                     |  |  |  |
| Contractor Markups on Support Facilities                              |                                 |  |  |  |
| Overhead @ 6% on Basic Cost   | \$510,000                       |  |  |  |
| Profit @ 10% on Basic Cost  | \$840,000                       |  |  |  |
| Mob/Bonds/Insurance @ 3% on Basic Cost                                | \$250,000                       |  |  |  |
| Subtotal including Contractor Markups                                 | \$10,030,000                    |  |  |  |
| Contingency on Support Facilities @ 30%                               | \$3,010,000                     |  |  |  |
| Total Support Facilities Construction Costs                           | \$13,040,000                    |  |  |  |
| Total of Leased and Support Facilities                                | \$24,140,000                    |  |  |  |
|   |                                 |  |  |  |
| Non-Construction Costs  |                                 |  |  |  |
| Permitting @ ~4% on Project Cost                                      | \$966,000                       |  |  |  |
| Engineering @ 8% on Project Cost                                      | \$1,931,000                     |  |  |  |
| Services during Construction @ 8% on Project Cost                     | \$1,931,000                     |  |  |  |
| Total Desalination Facility Cost including Non-<br>Construction Costs | \$28,968,000                    |  |  |  |

Probable operating costs for a short-term, leased desalination facilities were estimated from information presented in the 2007 Desal Report and the updated costs for a full-scale facility. The annual operating cost for a 3.6-mgd leased desalination system is approximately \$6M to \$6.5M for the 12-month lease period.

## 3.4 Potential Schedule for a Short-term Leased Desalination System

The potential high-level schedule for producing a supplemental water supply from a short-term leased seawater desalination system could be from 12 to 18 months and is presented below.

### 3.4.1 Leased Equipment Delivery, Commissioning and Startup

As of July 2021, there are two Osmoflo units available and located in the United Arab Emirates (UAE). If MMWD elects to move forward with a short-term leased seawater desalination system, a "hold request" would be placed on the equipment while the lease agreement is being finalized. With the equipment "on hold", MMWD would have a first right of refusal if a counter offer was received to lease the equipment before the lease agreement is finalized.

Following execution of a lease agreement, the potential schedule for delivery, commissioning and startup of the leased equipment provided by Osmoflo is approximately 6 months:

- Preparing the Equipment in UAE for shipping 1 month •
- Shipping from UAE to California 2 months
- Site Installation 1 month •
- Commissioning and Startup 1 month •
- Contingency 1 month •

### 3.4.2 **Support Facilities Design, Construction and Startup**

The site preparation, intake system, treated water system and brine discharge system could be procured through a design-build delivery approach. A potential schedule for design, construction, commissioning and startup of the support facilities provided by MMWD is approximately 12 to 15 months, with some of the elements below occurring in parallel.

- Contracting with a Design-Build Entity 3 months •
- Design of support facilities based on the Osmoflo leased equipment 3 months •
- Site Preparation 1 month •
- Construction of Temporary Intake 6 months •
- Construction of Brine Discharge 6 months •
- Construction of Temporary Treated Water System 3 months •
- Commissioning and Startup 2 months •
- Contingency 1 month •



### 3.4.3 **Obtaining PG&E Power Connection**

The 3.6 mgd short-term leased desalination facilities would require up to approximately 3.3 MW of electrical power. Some new PG&E facilities may be needed to deliver that capacity of power to the MMWD maintenance Yard site. A potential schedule for getting power for the proposed facilities is 12 to 18 months, with some of the elements below occurring in parallel.

- Submit a Service Application with PG&E 1 month •
- Design of Site Switchgear 2 months (Service to the Osmoflo MCC and to the support ٠ facilities)
- Typical time for PG&E to make upgrades as required for the service 12 to 18 months •
- Equipment delivery and construction of Electrical Service 9 months

### 3.4.4 **CEQA and Regulatory Approvals**

MMWD certified a California Environmental Quality Act (CEQA) environmental impact report (EIR) for a seawater desalination supply in 2007. This EIR could serve as the basis for an updated EIR for a 3.6 mgd short-term leased desalination facilities. The 2007 Desal Report outlines regulatory permitting requirements for a desalination system including permits for the intake system and brine discharge. Permitting for a 3.6 mgd short-term leased desalination facilities could take significant amount of time; but could be done in parallel with design and procurement of the leased equipment. Permitting is estimated to take 12 months but could take longer.



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# Section 4: Long-Term Full-Scale Desalination Supply

This section summarizes the availability, capacity, conceptual construction costs and potential schedule for a long-term, full-scale seawater desalination facility.

# 4.1 Capacity of a Long-Term Desalination Facility

The long-term, full scale desalination facility could be built to meet MMDW's supplemental water supply needs of 12 to 15-mgd, or more. Similar to the facility described in the 2007 Desal Report, a 15-MGD Facility could be constructed but only provided with 5-mgd capacity desalination equipment. The facility could be expanded up to 10-mgd or 15-mgd by adding additional skid mounted equipment, in the future when needed.

# 4.2 Conceptual Facilities for a Long-Term Full-Scale Desalination System

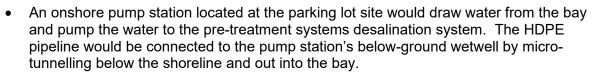
A potential long-term full-scale desalination facility could be located at the MMWD's Pelican Way Maintenance Yard facility in San Rafael, CA. The maintenance yard has an area of approximately 6.6 acres. There is an adjacent undeveloped parking area to the northeast of the maintenance yard on Shoreline Parkway. This parking lot site has an area of approximately 1.8 acres. A 15 mgd full-scale facility system requires approximately 6.5 acres; therefore, the full-scale desalination facility could likely require both the maintenance yard and a portion of the parking lot site.

Figure 2 shows a conceptual level overall layout for a potential MMWD desalination supply. The conceptual layout and facilities for a long-term, full-scale desalination facility are described below.

# 4.2.1 Intake System

The intake system components for a long-term, full-scale desalination facility would include:

- Passive screens on a concrete or stainless-steel support frame that would located approximately 4,500-feet from the shoreline adjacent to the MMWD Pelican Way Maintenance Yard. The support flame would maintain the intake screens approximately 6-feet above the bay floor and in approximately 12-feet of water, similar to the screen depths for the 2007 pilot study.
- The screens and support frame could be placed on the bay floor as one unit and could be accessed for maintenance from a barge or small platform above the intake. Buoys and markers would identify the intake screen area to help protect it from recreational boaters.
- An HDPE pipeline would be installed on the bay floor to connect the passive intake screens to the onshore pump station. A 48-inch pipeline is recommended for the long-term intake.



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• An HDPE raw water pipeline would convey source water from the onshore pump station to the desalination equipment, located at the MMWD maintenance yard.

# 4.2.2 Full-Scale Desalination Facility

The full-scale desalination facility system components would be constructed in buildings or under canopies at the MMWD maintenance yard. The facilities would be similar to those described in the 2007 Desal Report.

# 4.2.3 Treated Water System

The treated water system components for a long-term, full-scale desalination facility would include:

- A chlorine disinfection contact tank(s) system to provide disinfection contact time.
- A treated water pump station to boost the finished water into the MMWD distribution system.
- A treated water pipeline to connect the desalination facilities to the MMWD distribution system in San Rafael.

# 4.2.4 Brine Discharge System

The brine system components for a long-term, full-scale desalination facility would include:

- Tanks to receive the RO concentrate and membrane filtration backwash water.
- A brine water pump station to pump the discharge water to the CMSA Outfall junction box.
- An HPDE pipeline from the MMWD maintenance yard area to the CMSA outfall junction structure: approximately 2,500 feet long.
- A connection to the CMSA outfall through an existing onshore structure. The brine would blend with water from the CMSA facilities before being discharged to the Bay. The 2007 Desal Report includes detailed discussions on bioassay testing and other studies that were conducted related to the proposed discharge.

# 4.3 Probable Costs for a Long-Term Full-Scale Desalination System

The probable construction and non-construction costs for the short-term leased desalination system is presented in Table 5 below.

| MMWD Long-Term Desalination Facility             |                                   |                                    |              |  |  |
|--|-----------------------------------|------------------------------------|--------------|--|--|
| SWRO Facility Processes                          | 5 MGD,<br>expandable to<br>15 MGD | 10 MGD,<br>expandable to<br>15 MGD | 15 MGD       |  |  |
| Intake Screens, Intake Pipeline and Pump Station | \$7,757,000                       | \$9,770,000                        | \$12,342,000 |  |  |
| Raw Water Pipe                                   | \$367,000                         | \$367,000                          | \$367,000    |  |  |
| Rapid Mix  | \$1,416,000                       | \$1,895,322                        | \$1,895,322  |  |  |
| Strainers, UF Membrane Filters and Building      | \$8,721,000                       | \$12,993,000                       | \$16,475,000 |  |  |
| Filtrate and Backwash Supply Tanks               | \$202,000                         | \$202,000                          | \$202,000    |  |  |
| SWRO Feed Pump Station                           | \$2,941,000                       | \$3,519,000                        | \$3,753,000  |  |  |
| 1st Pass SWRO and Building                       | \$16,511,000                      | \$23,912,000                       | \$30,390,000 |  |  |
| Permeate Tank                                    | \$10,511,000                      | φz3,912,000                        | \$30,390,000 |  |  |
| Chlorine Contact Tank                            | \$716,000                         | \$926,276                          | \$926,276    |  |  |
| Distribution Booster Pumps                       | \$2,084,400                       | \$3,885,960                        | \$4,200,000  |  |  |
| Treated Water Pipeline to Distribution           | \$306,000                         | \$306,000                          | \$306,000    |  |  |
| Liquid Chemical Facilities                       | \$2,212,000                       | \$2,212,000                        | \$2,212,000  |  |  |
| Dry Chemical Facilities                          | \$5,010,000                       | \$5,810,000                        | \$6,620,000  |  |  |
| Carbon Dioxide                                   | \$962,000                         | \$1,281,000                        | \$1,550,000  |  |  |
| Backwash Equalization Basin                      | \$401,000                         | \$401,000                          | \$401,000    |  |  |
| Gravity Thickener                                | \$2,229,000                       | \$2,229,000                        | \$2,229,000  |  |  |
| Centrifuges                                      | \$6,350,000                       | \$6,350,000                        | \$6,350,000  |  |  |
| Plant Seismic Piles                              | \$3,000,000                       | \$3,000,000                        | \$3,000,000  |  |  |
| Protective Coatings                              | \$1,000,000                       | \$1,000,000                        | \$1,000,000  |  |  |
| Brine Pump Station                               | \$2,681,000                       | \$3,533,000                        | \$3,708,000  |  |  |
| Brine Transmission Line                          | \$1,643,590                       | \$1,643,590                        | \$1,643,590  |  |  |
| O&M Building                                     | \$4,943,000                       | \$4,943,000                        | \$4,943,000  |  |  |

## Table 5: Probable Construction Costs for Long-Term Desalination Facility

| MMWD Long-Term Desalination Facility                                 |                                   |                                    |               |  |
|--|-----------------------------------|------------------------------------|---------------|--|
| SWRO Facility Processes  | 5 MGD,<br>expandable to<br>15 MGD | 10 MGD,<br>expandable to<br>15 MGD | 15 MGD        |  |
| Subtotal   | \$71,453,000                      | \$90,179,000                       | \$104,513,000 |  |
| Additional Project Costs   |                                   |                                    |               |  |
| Sitework (6%)  | \$4,287,180                       | \$5,410,740                        | \$6,270,780   |  |
| Yard Electrical (10%)  | \$7,145,300                       | \$9,017,900                        | \$10,451,300  |  |
| Yard Piping (7%)   | \$5,001,710                       | \$6,312,530                        | \$7,315,910   |  |
| Plant Instrumentation and Controls (5%)                              | \$3,572,650                       | \$4,508,950                        | \$5,225,650   |  |
| Subtotal with Additional Project Costs                               | \$91,460,000                      | \$115,429,000                      | \$133,777,000 |  |
| Contractor Markups   |                                   |                                    |               |  |
| Overhead @ 6% on Basic Cost  | \$5,487,600                       | \$6,925,740                        | \$8,026,620   |  |
| Profit @ 10% on Basic Cost   | \$9,146,000                       | \$11,542,900                       | \$13,377,700  |  |
| Mob/Bonds/Insurance @ 3% on Basic<br>Cost                            | \$2,743,800                       | \$3,462,870                        | \$4,013,310   |  |
| Subtotal including Contractor Markups                                | \$108,837,000                     | \$137,361,000                      | \$159,195,000 |  |
| Contingency @ 30%  | \$27,438,000                      | \$34,628,700                       | \$40,133,100  |  |
| Total Construction Costs   | \$136,275,000                     | \$171,990,000                      | \$199,328,000 |  |
|  |                                   |                                    |               |  |
| Non-Construction Costs   |                                   |                                    |               |  |
| Permitting @ ~1% on Additional project Cost                          | \$915,000                         | \$1,154,000                        | \$1,338,000   |  |
| Engineering @ 8% on Basic Cost                                       | \$7,317,000                       | \$9,234,000                        | \$10,702,000  |  |
| Services during Construction @ 8% on Basic Cost                      | \$7,317,000                       | \$9,234,000                        | \$10,702,000  |  |
| Total Desalination Facility Cost<br>including Non-Construction Costs | \$151,824,000                     | \$191,612,000                      | \$222,070,000 |  |

Probable operating costs for a long-term, full-scale desalination facility were estimated from information presented in the 2007 Desal Report and the updated costs for a full scale facility. The annual operating cost for a 15-mgd full-scale desalination system is approximately \$15M to \$20M per year.

## 4.4 **Probable Schedule for a Long-Term Full-Scale Desalination System**

The potential schedule for producing a supplemental water supply from a long-term full-scale seawater desalination system could be from 36 to 48 months and is presented below.

### 4.4.1 **Desalination Facilities Design, Construction and Startup**

The site preparation, intake system, full-scale desalination facilities, treated water system and brine discharge system could be procured through a traditional design-bid-build or through a design-build delivery approach. A potential schedule for design, construction, commissioning and startup of the support facilities provided by MMWD is approximately 36 to 48 months, with some of the elements below occurring in parallel.

- Contracting with a Design-Build Entity 4 months ٠
- Design of desalination facilities 12 months •
- Equipment procurement and delivery times – 12 months
- Construction of full-scale facilities 24 months •
- Commissioning and Startup 3 months •
- Contingency 1 month

### 4.4.2 **Obtaining PG&E Power Connection**

The 15 mgd short-term leased desalination facilities would require up to approximately 15 MW of electrical power. It is likely that new PG&E facilities would be needed to deliver that capacity of power to the MMWD Maintenance Yard site. A potential schedule for getting power for the proposed facilities is 18 to 24 months, with some of the elements below occurring in parallel.

- Submit a Service Application with PG&E 1 month •
- Design of Site Switchgear 6 months •
- Typical time for PG&E to make upgrades as required for the service – 18 to 24 months
- Equipment procurement and delivery times for Electrical Service - 12 months

### 4.4.3 **CEQA and Regulatory Approvals**

MMWD certified a California Environmental Quality Act (CEQA) environmental impact report (EIR) for a seawater desalination supply in 2007. This EIR could serve as the basis for an updated EIR for a 15 mgd long-term full-scale desalination facilities. The 2007 Desal Report outlines regulatory permitting requirements for a desalination system including permits for the intake system and brine discharge. Permitting for 15-mgd desalination facilities could take significant amount of time; but could be done in parallel with design and procurement of the leased equipment. Permitting is estimated to take 12 months but could take longer.



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### **Section 5: Potential Emergency Desalination Supply**

The initial results of the MMWD Desalination Supply Study (sections 1 through 4 above) were presented to the MMWD Board in July 2021. At that time, even with conservation efforts of 20 to 25-percent reduction in water use, and depending on the winter rainy season, the District's reservoirs were projected to drop from ~30% to below 10% by the summer of 2022. MMWD requested that KJ-Jacobs continue investigating a leased or purchased containerized desalination system, start initial discussion with regulatory agencies, and develop a project delivery approach and more detailed schedule to delivery an emergency desalination water supply by the summer or fall of 2022.

#### 5.1 **Potential Emergency Desalination Facilities**

Based on the evaluations above, the emergency desalination project was anticipated to contain the following elements:

- The bay water intake would include temporary passive screens with mechanical brushing to meet current best-available technology. The screens would be located in similar water depth as proposed in 2007, and approximately 5,000-feet from the shoreline adjacent to the MMWD Pelican Way Maintenance Yard. Conceptual drawings of the intake screen system are provided in Appendix A.
- The intake screens would be connected to an on-shore pump station via a temporary 36inch HDPE pipeline placed on the bay floor and anchored with concrete blocks.
- The intake pump station would be a temporary skid or slab mounted system and deliver raw water to the treatment facilities.
- Suez and Osmoflo containerized seawater desalination systems would be leased or purchased. These could provide up to 5.4 MGD of desalinated and stabilized water by the summer or fall of 2022. Technical information on the Osmoflo desalination system is provided in Appendix A.
- Ancillary systems including UV disinfection, calcite stabilization, chlorine disinfection, and intermediate pump stations and tanks would be provided.
- The stabilized water would be disinfected with a post-treatment system to produce treated water that meets DDW Surface Water Treatment requirements.
- Treated water from the emergency desalination facilities would be delivered to the MMWD 1-MG tank and pump station that is being constructed at the Pelican Way site. This pump station would pump the treated water into the MMWD distribution system.
- Brine and backwash water from the desalination process would be discharged to the Central Marin Sanitation Agency (CMSA) outfall through an existing onshore valve box structure. The brine would blend with water from the CMSA facilities before being discharged to the Bay. The 2007 Desal Report and EIR include detailed discussions on

bioassay testing and other studies that were conducted related to the proposed discharge.

- The brine would be conveyed through a 30-inch PVC or HDPE pipeline that would be constructed in the public right of way from the Pelican Way site down to the existing CMSA onshore connection structure for the submarine outfall.
- Power for the facilities would initially be provided by engine generators, until PG&E power could be obtained. Containerized switchgear and transformers would be provided, as required for the desalination equipment.

#### **5.2 Permitting Discussions with Regulatory Agencies**

MMWD certified an EIR for a 5 to 15 MGD Desalination Facility in 2007. Extensive environmental studies were conducted at that time that showed that the produced water was safe and that the intake entrainment and brine discharge with CMSA effluent did not create a significant impact to the Bay. These studies were used to discuss the potential emergency desalination project with the regulators in anticipation of applying for permits for the project.

Kennedy Jenks reached out to regulatory agencies and setup virtual meetings to hold initial discussions regarding permitting for the potential emergency desalination project. Agencies that were contacted include:

- SWRCB Division of Drinking Water (DDW)
- U.S. Army Corps of Engineers (Corps)
- Regional Water Quality Control Board (RWQCB) for the NPDES and 401 Water Quality Certification
- San Francisco Bay Conservation and Development Commission (BCDC)
- State Lands Commission
- California Department of Fish and Wildlife (CDFW)
- National Marine Fisheries

The KJ-Jacobs team and MMWD Staff prepared powerpoint presentations on the potential emergency desalination project and presented to the SWRCB DDW Staff in September 2021 and to an interagency group (the Marin Projects Committee) in early October 2021. The presentation slides for these meetings are provided in Appendix B.

Based on initial discussion with MMWD and regulatory agencies such as the Regional Water Quality Control Board, the Army Corps of Engineers, and the State Water Resources Control Board, Division of Drinking Water, because of the emergency nature of this project, the typical permitting process may not be possible. The regulatory agencies indicated that an alternative permitting approach may be possible, where MMWD would consult with the regulators and potentially submit the applications for the various permits in parallel with the construction and potential operation of the facilities.

#### 5.3 **Project Delivery Approach and Schedule**

In discussion with MMWD Staff, to provide an emergency desalination water supply by MMWD's objective of July 2022 (dependent on final equipment delivery schedules), KJ-Jacobs proposed a two-phase Design-Build project delivery approach for the emergency desalination project.

#### Phase 1: 10% Design and Permitting Support

- KJ-Jacobs would prepare 10% design drawings, criteria and performance requirements to obtain prices and delivery schedules from equipment and material suppliers.
- KJ-Jacobs would develop a preliminary overall project estimated cost for the construction and delivery of the project.
- KJ-Jacobs would support MMWD with initial communications and studies for the permitting of the project.

#### Phase 2: Develop GMP, Procurement, Construction and Startup

- Jacobs-KJ would work with sub-contractors to prepare a Phase 2 Design-Build • Guaranteed Maximum Price (GMP) for MMWD approval under a Design-Build Contract.
- Jacobs-KJ would order the equipment and materials for the project. (MMWD could also • directly issue purchase orders for equipment).
- Jacobs-KJ would support MMWD with communications and studies for the permitting of • the project.
- Jacobs-KJ would work with sub-contractors to construct the facilities and startup the desalination system.

The Emergency Desalination Project could be delivered through three design-build packages with specialty design teams and contractors focused on each package:

- Desalination and Ancillary Facilities at Pelican Way site •
- Intake Screens and Pipeline •
- Brine Pipeline and CMSA Connection •

These packages would be designed, constructed and started-up in parallel to meet the aggressive project schedule. The packages could be delivered under one single overall Design-Build contract or through separate contracts.

The MMWD Emergency Desalination Project Overall Project schedule, included in Appendix C, shows the parallel nature and task inter-relationships for a fast-track project delivery.



#### 5.4 **Project Study Suspension**

On 18 October 2021, MMWD Staff requested that the KJ-Jacobs team suspend further work on the Emergency Desalination Water Supply. The MMWD Board directed MMWD Staff to focus on the conservation and pipeline water supply alternatives to address the District's supplemental water supply needs.



### **Appendix A: Desalination Equipment Information**

- A-1: Request for Information on Leased Desalination Equipment
- A-2: Technical Brochure on the Osmoflo Containerized Desalination Systems
- A-3: Conceptual Layouts and Drawings of an ISI Screened Intake System



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| Subject   | Request for Information        | Project Name | MMWD Emergency Desalination |
|-----------|--------------------------------|--------------|-----------------------------|
| Attention | [Vendor Contact and Company]   |              | System                      |
| Attention | [vendor contact and company]   |              |                             |
| From      | Jacobs                         |              |                             |
| Date      | May 17, 2021                   |              |                             |
| Copies to | Marin Municipal Water District |              |                             |
|           | Kennedy Jenks                  |              |                             |
|           |                                |              |                             |

#### 1. Introduction and Project Description

This request for information is for the supply of a membrane filtration (microfiltration/ultrafiltration [MF/UF]), seawater reverse osmosis (SWRO) and remineralization (post-treatment) system for a 2.0 (+/- 0.5) mgd emergency desalination system (EDS) for the Marin Municipal Water District (MMWD). MMWD is located in Marin County, California, just north of San Francisco. The intent is for MMWD to lease trailer mounted, containerized, or otherwise easy to install and commission equipment to enable rapid production of drinking water to MMWD's customers.

The information requested herein is required to provide MMWD and their consulting engineers with sufficient data to prepare budget, schedule, and site design tasks needed to evaluate the EDS as a supplemental water supply and to provide conceptual layouts of the site and related infrastructure.

#### 1.1 Project and Infrastructure Status

If MMWD elects to move forward with the EDS, the following should be noted in terms of existing infrastructure and permitting status:

- A new intake and pumping system will be constructed to supply raw seawater (bay water) to the vendor supplied equipment from Northern San Francisco Bay.
- The RO concentrate, along with backwash (waste) waters from strainers and MF/UF, will be disposed to an existing outfall.
- It is planned that MMWD would supply seawater to the leased desalination system as well as connection points for the off take of the remineralized RO permeate and RO brine, such that all equipment related to the MF/UF, RO and remineralization systems would be provided by Lessor.

MMWD and their engineers would be responsible for design and implementation of a chlorine disinfection system for the remineralized permeate prior to distribution.

• A Draft EIR and related studies were developed to permit a permanent desalination facility. As such, it is anticipated that MMWD will have the ability to apply for the necessary permits to install and operate the ESD to supply drinking water during drought conditions.

#### 1.2 Source Water and Product Water Quality Goals and RO System Design

The intent of the EDS is to utilize a single pass RO system to minimize the footprint of the RO system as well as its operating complexity. Table 1 provides the quality of the source water (San Francisco Bay water and desal plant feedwater) as well as design feedwater, permeate, and post-treated water quality, for the purposes of guiding selection and sizing of the leased equipment. Based on this information, we request that the Vendor confirm that their RO system design can meet the target permeate quality requirements with a single-pass system.

As the basis for proposing a single-pass RO system, Jacobs has performed RO 'projections' using IMSDesign<sup>™</sup>. Table 2 provides the projected permeate quality, along with feed pressure, for projections performed using both low energy and high rejection elements at minimum and maximum temperatures; and at the following design conditions: year 1 membrane life, 40% recovery and 8 gfd,. The design values are considered typical for most mobile SWRO systems. The tabulated information indicates that with the use of high rejection RO elements, the target permeate quality can be achieved over the range of anticipated feed water temperatures. Should the temperature decline to 10 deg C, feed pressure could approach 800 psig, which may, for some leased systems, represent the maximum allowable feed pressure.

As is indicated in subsequent sections, given the less-than-seawater salinity of the Bay, we believe that a higher recovery can be achieved with the leased RO system and have specified a minimum recovery of 45%. We request that the Vendor confirm whether this recovery can be achieved, and if not under all Design Feedwater conditions listed in Table 1, please indicate which conditions would represent exceptions.

|              |       | Historical<br>North San<br>Francisco Bay | From Pilot<br>Study (at Intake<br>Location) | Design<br>Feedwater | Target<br>Permeate | Target<br>Finished Water |
|--------------|-------|--|---|---------------------|--------------------|--------------------------|
| Parameter    | units | Maximum                                  | Maximum                                     |                     | Design Value       | 25                       |
| TDS          | mg/l  | 32,000                                   | 29,000                                      | 29,000              | <150               | <250                     |
| Conductivity | uS/cm | 48,000                                   | 43,500                                      | 43,500              |                    |                          |
| Calcium      | mg/l  | 371                                      | 310   | 310                 | <1                 | 15-20                    |
| Magnesium    | mg/l  | 1,181                                    | 910   | 910                 |                    |                          |

#### Table 1 – Summary of Design Water Quality Values

Request for Information

| Sodium      | mg/l  | 9,805  | 8,100        | 9150   | <50            | <50          |
|-------------|-------|--------|--------------|--------|----------------|--------------|
| Potassium   | mg/l  | 353    | 350          | 350    |                |              |
| Ammonia     | mg/l  | 0.4    | ND           | 0.36   |                |              |
| Barium      | mg/l  | 3      | 27           | 2.7    |                |              |
| Strontium   | mg/l  | 12     | 5.9          | 11     |                |              |
| Bromide     | mg/l  | -      | -            | 55     | <0.5           | <0.5         |
| Bicarbonate | mg/l  | 110    | 110          | 110    | 1              | 40-50        |
| Chloride    | mg/l  | 17,620 | 15,000       | 16,000 | <75            | <80          |
| Sulfate     |       | 2,377  | 1,900        | 2,100  |                |              |
| Fluoride    | mg/l  | 1.3    | 0.79         | 1.2    | <0.1           |              |
| Boron       | mg/l  | 4.3    | 3.3          | 3.9    | <0.8           | <0.8         |
| рН          | units | 8.19   | 8.3          | 8.2    | 6.5            | 7.8-7.9      |
| LSI         |       |        |              |        | -7.91          | -0.9 to -1.2 |
|             |       |        |              |        | Same as source |              |
| Temperature | deg C | 22     | 21           | 10-21  | design         | 7.8-7.9      |
|             |       |        | 9-30         |        |                |              |
| Turbidity   | NTU   | -      | (dry season) | 15     | <0             | .1           |

|                  |       | •••        | /RO Membranes<br>or equal) | • •        | ction SWRO<br>SCW4 or equal) |
|------------------|-------|------------|----------------------------|------------|------------------------------|
| Parameter        | Units | Temp: 10oC | Temp: 22oC                 | Temp: 10oC | Temp: 22oC                   |
| Feed<br>Pressure | psi   | 675        | 603                        | 775        | 660                          |
| TDS              | mg/l  | 100        | 160                        | 70         | 115                          |
| Sodium           | mg/l  | 34         | 58                         | 25         | 42                           |
| Bromide          | mg/l  | 0.33       | 0.64                       | 0.18       | 0.35                         |

**Request for Information** 

| рН       | units | 6.4 | 6.6 | 6.3  | 6.5 |
|----------|-------|-----|-----|------|-----|
| Chloride | mg/l  | 55  | 90  | 40   | 65  |
| Boron    | mg/l  | 0.4 | 0.8 | 0.25 | 0.5 |

#### 2. Schedule

#### 2.1 Leasing period

The duration for which MMWD would lease the Vendor-supplied equipment cannot be predicted with reasonable accuracy as it will depend on the duration of the drought that is currently occurring in northern California. For the purposes of this RFI, the lease duration is assumed to be 12 months. Equipment availability and leasing cost should be provided based on this leasing period. In the event that MMWD requires the use of Vendor-provided equipment beyond the 12-month period, vendor shall confirm MMWD's right to such an extension and provide pricing for additional 6-and 12-month lease periods.

Should MMWD choose to contract with the Vendor for the equipment described in the Scope of Supply, Vendor shall indicate what form of commitment is required by MMWD, prior to lease execution, to ensure that the equipment will be reserved for MMWD's use.

#### 2.2 Lease start date

For the purposes of this RFI, the Vendor shall assume a lease start date of April 30, 2022.

#### 2.3 Equipment delivery and operation

For the purposes of this RFI, and based on the assumed lease start date, the Vendor shall indicate at what date their equipment can be delivered to site and the anticipated duration between delivery and equipment operation. Vendor shall be responsible for installation of all plumbing, electrical and I&C connections between the UF and RO systems and between the RO and remineralization systems unless specifically stated otherwise, in which case Vendor shall provide drawings and instructions for such exempted installation. MMWD will contract with a 3rd-party contractor to install equipment not associated with Vendor-supplied systems.

#### 3. Leasing Costs

Vendor to provide the monthly cost for lease of the equipment described in Section 4 and for the periods stated in Section 2.

Vendor shall indicate when the first lease payment is due (e.g, first production of desalinated water meeting Finished Water quality goal) and whether a deposit or other initial payment is required between the date of lease execution and first lease payment. Vendor shall also indicate whether any penalty payment will be assessed if MMWD should decide to cancel the lease prior to the end of the lease period.

#### 4. Scope of Supply

The MF/UF and SWRO vendor scope of the supply shall include the following equipment and services:

- MF/UF system
- SWRO system
- Remineralization system
- Support during equipment installation, commissioning, startup and operator training

#### 4.1 MF/UF system

The MF/UF system shall include, in addition to the membrane valves and module racks, all required ancillary equipment for a complete operating system, including pre-strainers, backwash water storage and pumping, cleaning system to perform maintenance cleans and CIPs, direct integrity test system, and HMI/PLC. The PLC shall automatically control all MF/UF system functions except start of CIP, which will be operator initiated. The CIP system should also be designed to add chemicals to neutralize the spent cleaning solutions to achieve a pH of 6 to 9 and a zero free chlorine residual.

#### 4.2 SWRO system

The SWRO system shall include the following: low pressure forwarding pumps, cartridge filters, high pressure pumps, RO racks and all associated piping, valving, instrumentation, controls and HMI/PLC. The system shall also include a CIP system to perform chemical cleaning of the RO elements, including tank (with mixer), tank heater, recirculation pump, cartridge filter and piping/hoses for recirculation of cleaning solution between tank and RO pressure vessels. The CIP system should also be designed to add chemicals to neutralize the spent cleaning solutions to achieve a pH of 6 to 9.

#### 4.3 Remineralization system

The remineralization system shall include a carbon dioxide ( $CO_2$ ) system and a calcite contractor. The  $CO_2$  shall comprise a pressurized CO2 storage tank, vaporizer/vapor heater,  $CO_2$  regulator and diffuser. The system shall be sized to deliver a  $CO_2$  dose of between 10 to 30 mg/L to the RO permeate upstream of the calcite contactor. A means of mixing the CO2 in the permeate shall be provided (e.g., static mixer).

The calcite contactor shall include all components necessary for a fully functioning system, including a means to easily load limestone into the contactor vessel. All wetted components of the contactor vessel shall be constructed of corrosion resistant materials (e.g., rubber-lined carbon steel). The contactor shall be designed with sufficient bed depth and empty bed contact time to achieve the desired Finished Water quality based on the quality of permeate produced by the RO system.

#### 4.4 Installation, Startup and Training

The supplier of this equipment shall install, startup and commission their systems and provide training to MMWD operations staff or their contracted operations provider.

#### 4.5 Optional Services and Equipment

Optional services that will be considered by the District include:

- Operations of the facility. Please provide a monthly operations quotation assuming an operations period for the following periods:
  - 12 months (base lease period)
  - Additional 6 months following base lease period
  - Additional 12 months following base lease period
- List number of CA state certified operators and their level of certification that would be provided for system operation.

MMWD may have an interest in a Lease-to-Purchase option should the lease period extend beyond a certain point. Please indicate whether a Lease-to-Purchase option is available. If so, additional details (e.g., buyout table showing purchase price vs. duration of lease would be requested.

#### 4.6 Additional

We anticipate that the MF/UF, SWRO and remineralization equipment will be supplied as separate, standalone systems. If the Vendor cannot supply all components specified for each system, such as the CO2 system for remineralization, please indicate as such so that the non-supplied equipment can be supplied by others.

Also indicate deviations from, or exceptions to, the above scope of supply, including services associated with system installation, commissioning, start-up and operation. Such information is important to enable MMWD and their engineers to determine and account for necessary design factors to implement design, construction, and operations. <u>Note:</u> please confirm if you can supply each separate treatment process, item or service and provide notes for deviations, addition, or other information that is important for MMWD or their consulting engineers to know.

If the vendor cannot supply systems that produce the desired 2.0 mgd of RO permeate (treating the design source water quality at the target permeate quality), provide the requested information and pricing for a lesser capacity system, but not less than 1.5 mgd. If the vendor can supply more than 2.0 mgd of RO permeate, please provide the requested information and pricing for the higher capacity system and what the maximum capacity that can be supplied. Should the vendor be able to supply a system having a capacity >1.5 and <2 mgd, please indicate is additional capacity can be supply at a future date and what that date would be.

#### 4.7 Equipment Requirements

#### 4.7.1 MF/UF system

The pretreatment systems shall utilize MF or UF hollow fiber membrane (preferably trailer mounted) that can produce sufficient pretreated water to continuously produce 2.0 mgd of permeate while operating 24 hours a day and 7 days per week and that achieves the permeate quality requirements in Table 1.1 assuming the source water quality in Table 1.1. List the supplier, number and quantity of membrane

modules. Include a description of how many trains are included, their design flow rates, pressures, and other standard design criteria.

The pretreatment system shall include an auto-backwashing strainer, CIP and backwash systems, chemical dosing systems, CIP neutralization tanks and other ancillary equipment for "plug and play" operations with the SWRO equipment.

Sample specifications and information to be included are as follows:

| MF/UF System Ch                      | naracteristics  |  |
|--------------------------------------|---|--|
| Capacity                             | Influent: 5.5 mgd; specify number of trailers or units  | Effluent: 4.5 mgd; specify number of trailers or units |
| No. of Racks                         | List number of racks comprising the s   | ystem  |
| MF/UF                                | Include total modules and membrane<br>per trailer/unit and per train (subset o  |  |
| Pre-filter                           | 100-micron auto-backwashing strain for seawater use   | er (or similar) and confirm suitability                |
| Feedwater<br>Operation Limits        | List tempera<br>List salinity range range   | ture List average and maximum turbidity limits         |
| Design Pressures<br>(psi)            | List typical design pressures for seaw<br>backwash outlet, waste drain outlet a   |  |
| Backwash                             | List max flow rate per unit (e.g., 440 g<br>intermittent in a two-phase air/water<br>and duration assuming 15 NTU avera | mixture); specify design frequency                     |
| Instrumentation                      | List online inlet and outlet instrumen temp., turbidity, & conductivity   | ts as applicable (e.g., flow, pressure,                |
| PLC/HMI                              | Describe PLC and controls (e.g., Allen  | -Bradley PLC with touchscreen HMI)                     |
| Compliance                           | List equipment certifications as applie   | cable (e.g., CE, UL)                                   |
| Connection size<br>& type            | List as applicable (e.g., Inlet, outlet, b<br>CIP waste outlet, CIP/BW Tank Overfle                                     |  |
| Electrical Service<br>& Breaker Size | List design info (e.g., 480 VAC, 60 Hz,<br>trailer/unit)  | 3 Phase; and breaker size for each                     |

Request for Information

## Dimensions,WeightList per trailer/unit (e.g., 40 ft x 8 ft x 9.5 ft. tall; 42,000 lbs)

| Average Noise |  |
|---------------|--|
| Level         | List average noise level (e.g., 78 dB) |

#### 4.7.2 SWRO

List the supplier, number and quantity of SWRO membrane elements to be supplied with each are system. Include a RO software projection for the proposed element model using the element manufacturers software. Provided projections for year 0 and year 1 membrane life for feedwater temperatures of 10 and 21 deg C.

The SWRO systems shall include low pressure transfer pump, 5.0-micron cartridge filters, high pressure feed pump, RO vessels, energy recovery device, CIP system and permeate flush system for plug and play operation. If RO feedwater tank and forwarding pumps are not being supplied, please provide storage volume and pump flow and TDH requirements. Likewise of RO permeate storage tank for RO system flushing is not being provided, please indicate required volume.

List the volumes and specifications and wetted materials of construction for all instrumentation, and equipment. Please provide an estimated footprint for the SWRO system and be prepared to provide additional information including exact dimensions, weight, and similar information needed information for site design, planning, and integration with District control and remote operating systems.

Sample specifications and information to be included are as follows:

| , , , , , , , , , , , , , , , , , , , |   |
|---------------------------------------|---|
| Capacity                              | List design inlet and outlet flow rates at 45% recovery including flows per unit  |
| Number of Trains                      | List number of trains comprising the system   |
| SWRO Units                            | Describe SWRO units (e.g.,15 Pressure Vessels with 7 SWRO elements per vessel, single-stage, single pass configuration with high pressure pump and energy recovery device make and model numbers) |
| Pre-filter                            | List number and size of pre-filters included (e.g., 5-micron nominal, X number of 30-<br>inch housings and 70 x-inch dia. filters per housing) and confirm suitability with<br>seawater.          |
| Feedwater Design<br>Limits            | List design range for temperature, turbidity, SDI, TDS and other values as applicable   |
| Pressure (psi)                        | List inlet out outlet design pressures as applicable  |
| CIP System                            | Provide system description and tank volume  |

#### SWRO System Characteristics

Request for Information

| Instrumentation                      | List online inlet and outlet instruments as applicable (e.g., flow, pressure, pH, ORP, temp., turbidity, & conductivity)                                 |
|--------------------------------------|--|
| PLC/HMI                              | Describe PLC and controls (e.g., Allen-Bradley PLC with touchscreen HMI)   |
| Connection size & type               | List as applicable (e.g., Inlet, concentrate out, permeate, waste drain outlet, CIP waste outlet, permeate off-spec, pressure safety valve outlet, etc.) |
| Electrical Service &<br>Breaker Size | List design info per container/unit (e.g., 480 VAC, 60 Hz, 3 Phase; breaker size and estimate of amps at max load)                                       |
| Dimensions,<br>Operating Weight      | List per container/unit: $40 \text{ ft x 8 ft x 8 ft}$ . 6-inches tall; and approximate weight during operations   |
| Average Noise<br>Level               | List average noise level in dB   |

#### 4.7.3 Remineralization

The remineralization system shall include storage tanks, carbon dioxide system. calcite contactor(s), and chemical dosing systems to achieve the finished water quality shown in Table 1.1.

Sample specifications and information to be included are as follows:

Calcite contactors and dosing systems typically provided with rentals

| Capacity                        | 2.0 mgd +/- to match SWRO permeate capacity with added n+1 redundancy  |
|---------------------------------|--|
| Calcium addition                | Calcite contactors to add approximately 33 to 50 mg/l CaCO3*. Include no. of units and design capacity per unit. |
| CO <sub>2</sub> Dosing          | Equipment to dose approximately 10 to 30 mg/l of CO <sub>2</sub> *   |
| Instrumentation<br>and Controls | Describe general control scheme  |
| Connection size                 |  |
| & type                          | Provide if known or add note if additional details needed  |
| <b>Electrical Service</b>       |  |
| & Breaker Size                  | Provide if known or add note if additional details needed  |

Request for Information

| Dimensions,<br>Weight   | Provide if known or add note if additional details needed   |
|-------------------------|---|
| Other dosing<br>systems | Provide basic details on other chemical dosing systems available via<br>rental and chemical compatibility for free chlorine, aqueous ammonia,<br>phosphate-based corrosion inhibitor and fluorosilicic acid |

\*Vendor shall confirm CaCO<sub>3</sub> and CO<sub>2</sub> doses to meet target finished water requirements (e.g., calcium, alkalinity, pH and LSI).

### DESAL NOW

### **Emergency Water Solutions**

7MLD Seawater Desalination Plant





World class desalination

Portable containerised Seawater desalination plant that produces up to 7,000 m<sup>3</sup>/day of RO product water.

**OSMO**FLO

Osmoflo's rental fleet comprising of desalination and wastewater equipment is strategically located globally for rapid deployment. With the largest global fleet of emergency water treatment equipment in a range of sizes and technologies, Osmoflo have a solution to meet your temporary water and wastewater treatment requirements.

DESAL NOW has capacity to take on emergency desalinated water requirements for industry anywhere on the planet.

DESAL NOW fleet includes 7MLD modularised systems that can be setup to produce desalinated water from 7 to 28 MLD that suits the client's needs.

Each 7MLD comprises of a seawater intake pumping system with robust two pass pre-screening system prior to containerised ultrafiltration units. The seawater reverse osmosis unit comprises of an LP pumping container with an energy recovery device to optimise the energy required for seawater desalination. The remineralisation system is available as an option should there be a need for WHO potable water standards.

#### **Standard Features**

- Rapid deployment plug and play system
- Completely containerised solution that requires minimal site work
- Site installation & start-up can be undertaken on fast track basis subject to intake and outfall being in place along with any local government authority approvals
- Easy increase or decrease in capacity requirements via 7MLD modularised systems
- Main process equipment UF & RO, along with ancillary components for operation - Pumps, strainers, compressors & blowers are all containerised which are interchangeable between 7MLD systems
- Robust pre-filtration with automated self-cleaning strainers
- Instrumentation with PLANT CONNECT function
- 2 weeks FOB dispatch

#### **Optional Features**

- Additional pre and post treatment to suit feed and product water requirements
- Calcite filter for pH correction & potable water application
- Plant Connect and remote monitoring support
- Full or partial operation and maintenance support
- Ship mounting ability
- Diesel generated power supply



#### **Actual Plant Photos**



**Overall Plant View** 



Intake Pump & Strainer Container





**UF** Container

LP Pump & ERD Container



High Pressure Pump





 $(R \rightarrow L)$  HP Pump, LP&ERD Container, RO Containers, Calcite Filter



Calcite Filter & Product Transfer Pump

**MCC Container** 



### **Technical Specifications**

| Specifications     |                            |
|--------------------|----------------------------|
| TDS                | 35,000 mg/L to 45,000 mg/L |
| SDI                | < 10                       |
| Recovery/Rejection | 35 – 45 % / 98%            |
| рН                 | 4 - 10                     |
| Temperature        | 20 – 40 <sup>o</sup> C     |
| Power Supply       | 11 kV, 50Hz, 3 phase       |

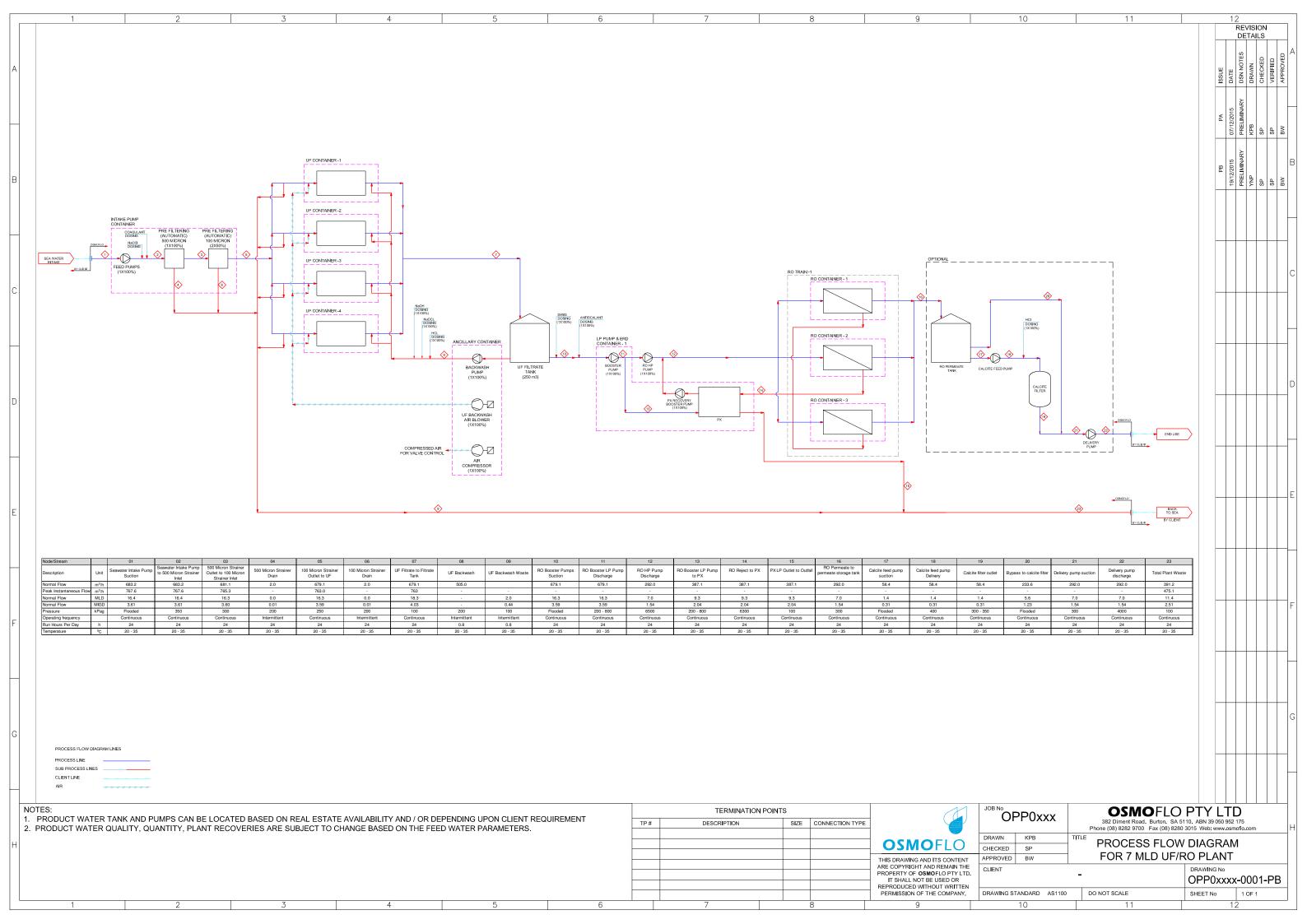
### Equipment Detail (Each 7 MLD System)

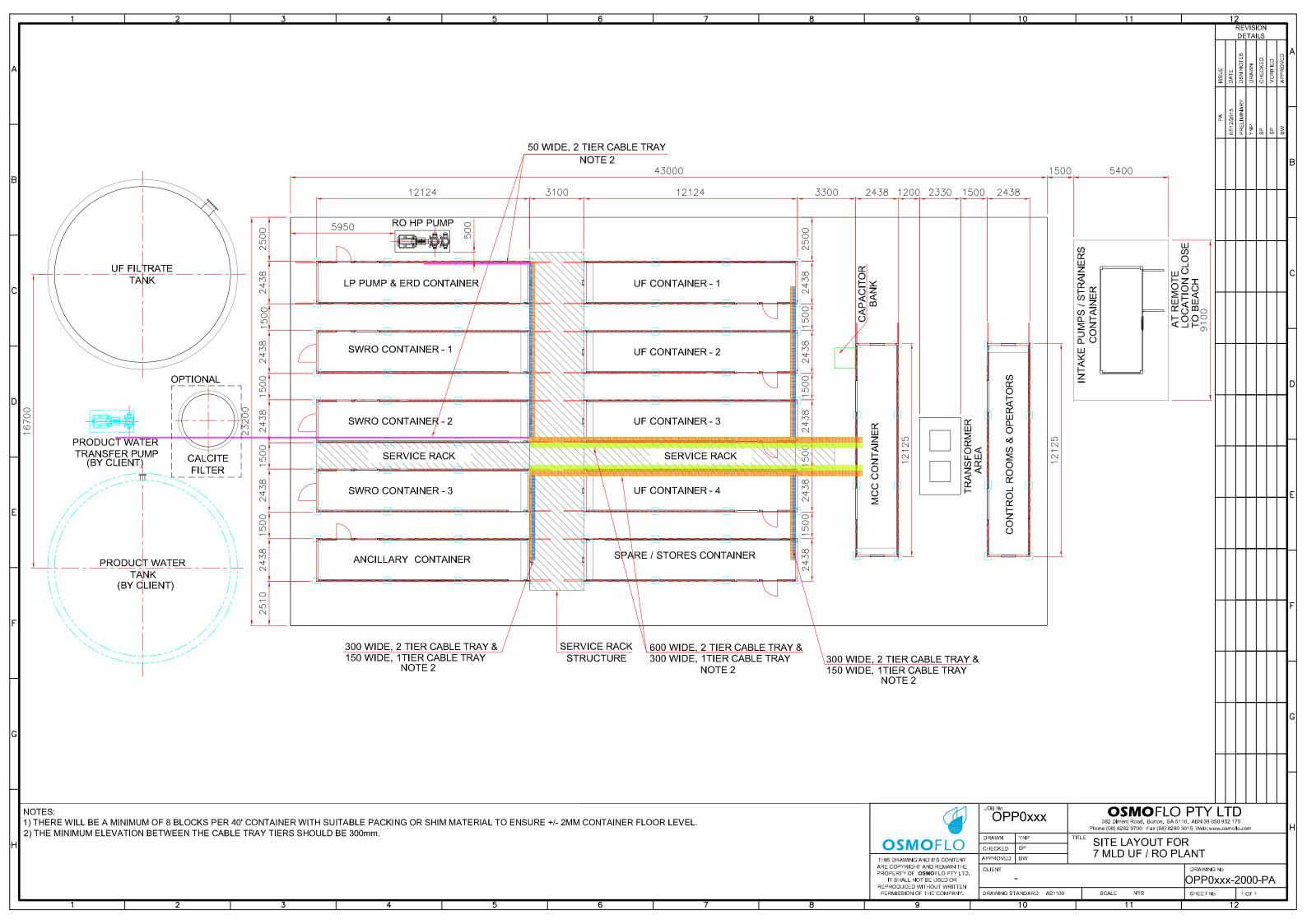
| 1 x 20' Seawater Pump Container   |  |  |  |  |  |  |  |  |
|-----------------------------------|--|--|--|--|--|--|--|--|
| 1 x Feed Pump                     | Horizontal Centrifugal Pump, Sulzer A44-200LM HP   |  |  |  |  |  |  |  |
| 1 x Motor (Feed Pump)             | ABB, 132 kW, 690 VAC, Drive – VFD  |  |  |  |  |  |  |  |
| 1 x 500 micron Strainers          | Self-cleaning auto-backwashable strainers  |  |  |  |  |  |  |  |
| 1 x Motor (500 Micron Strainer)   | ABB, 0.5 kW, 415 VAC, Drive – DOL  |  |  |  |  |  |  |  |
| 2 x 100 micron Strainers          | Self-cleaning auto-backwashable strainers  |  |  |  |  |  |  |  |
| 2 x Motor (100 Micron Strainers)  | ABB, 0.35 kW, 415 VAC, Drive – DOL   |  |  |  |  |  |  |  |
| 4 x 40' UF Containers             |  |  |  |  |  |  |  |  |
| 4 x UF Skids                      | 66 DOW UF modules per skid (Total 264 UF modules), Skid  |  |  |  |  |  |  |  |
|                                   | piping & Instrumentation   |  |  |  |  |  |  |  |
| 1 x 40' SWRO Feed & ERD Container |  |  |  |  |  |  |  |  |
| 1 x SWRO LP Pump                  | Horizontal Centrifugal Pump, Sulzer A44-150  |  |  |  |  |  |  |  |
| 1 x Motor (SWRO LP Pump)          | ABB, 200 kW, 690 VAC, Drive - VFD  |  |  |  |  |  |  |  |
| 1 x PX Booster Pump               | Vertical Centrifugal Pump, Union   |  |  |  |  |  |  |  |
| 1 x Motor (PX Booster Pump)       | ABB, 55 kW, 415 VAC, Drive - VFD   |  |  |  |  |  |  |  |
| 1 x Energy Recovery System        | Pressure exchanger system from ERI   |  |  |  |  |  |  |  |
| 1 x SWRO HP Pump Skid             |  |  |  |  |  |  |  |  |
| 1 x SWRO HP Pump                  | Horizontal Centrifugal Pump, Sulzer MBN 100-300 / 6stage   |  |  |  |  |  |  |  |
| 1 x Motor (SWRO HP Pump)          | ABB, 710 kW, 11 kV, Drive - DOL  |  |  |  |  |  |  |  |
| 3 x 40' SWRO Containers           |  |  |  |  |  |  |  |  |
| 3 x SWRO Skids                    | 7 elements long x 31 pressure vessels per skid (Total 651 RO membranes), Skid piping & Instrumentation |  |  |  |  |  |  |  |



| 1 x 40' Ancillary Container                        |   |
|--|---|
| 1 x UF Backwash Pump                               | Horizontal Centrifugal Pump, Sulzer A41-200   |
| 1 x Motor (UF Backwash Pump)                       | ABB, 45 kW, 415 VAC, Drive - VFD  |
| 1 x UF CIP Pump                                    | Vertical Inline Pump, Grundfos CRN64-1  |
| 1 x Motor (UF CIP Pump)                            | ABB, 15 kW, 415 VAC, Drive - VFD  |
| 1 x Permeate Service General Pump                  | Vertical Inline Pump, Grundfos CRN64-1  |
| 1 x Motor (Permeate Service General                | ABB, 15 kW, 415 VAC, Drive - VFD  |
| Pump)  | Herizontal Contrifueal Ruma Sulzer A22, 125   |
| 1 x RO CIP/Flush Pump                              | Horizontal Centrifugal Pump, Sulzer A33-125   |
| 1 x Motor (RO CIP/Flush Pump)<br>1 x UF Air Blower | ABB, 55 kW, 415 VAC, Drive - DOL<br>Roots twin lobe, Gardner Denver OR Equal                  |
|  |   |
| 1 x Motor (UF Air Blower)                          | ABB, 37 kW, 415 VAC, Drive - VFD  |
| 1 x Air compressor                                 | Positive Displacement Reciprocating, Atlas copco OR Equal<br>ABB, 15 kW, 415 VAC, Drive - DOL |
| 1 x Motor (Air compressor)                         |   |
| 3 x CEB Chemical Dosing System                     | Air Operated Diaphragm Pumps, Sandpiper or Equal 200 Ltrs. Dosing Tanks with Bunds            |
| 6 x Chemical Dosing Pumps                          | Electronic Metering Pump, 0.3 kW, 240 VAC, Grundfos OR  |
|  | Equal   |
|  | 200 Ltrs. Dosing Tanks with Bunds   |
| 1 x 40' MCC container with                         |   |
| MV Switchgear                                      | 11 kV Switchgear  |
| LV Switchgear                                      | 690 V & 415 V Switchgear  |
| Control System                                     | Allen Bradley/Siemens Control System  |
| Ancillary Items                                    |   |
| 1 x Product Water Pump                             | Horizontal Centrifugal Pump, Sulzer MBN100-300/2  |
| 1 x Motor (Product Water Pump)                     | ABB, 315 kW, 690 VAC, Drive – VFD   |
| 1 x 40' Operator Container                         |   |
| 1 x 11 kV to 690 V SDT                             |   |
| 1 x 11 kV to 415 V SDT                             |   |
| 1 x skidded 4 mtr diameter CALCITE filter          | with access platform  |
| 1 x All interconnecting pipe work and ca           | bles with overhead pipe / cable rack  |

| 11kV/690V/4         Intake         Seawa         500 Mi         100 Mi         100 Mi         100 Mi         Single         Sodium         Coagui         Uttrafii         UF Bau         UF CIP         UF CIP         UF CIP         UF Air         UF Air         UF CE         Single         SMBS         RO Boo         PX-Boo         Single         Antisca         Miscell         Product         RO Hig         Product         RO CII         Perme         CIP He         Miscell         Single         Calcitte         Deliver         Air Cor  | ESCRIPTION<br>V/400V Distribution<br>take System<br>eawater Intake Pump-1<br>00 Micron Strainer-1 Motor<br>00 Micron Strainer-1 Motor<br>00 Micron Strainer-2 Motor | Operation<br>Mode                | Operation<br>Range | Detail   | Power<br>Supply    | Installed Drives | Proj<br>Current | R             | rrent Drav<br>W | w<br>B        | Duty       | R          | rrent Dr<br>W | aw<br>B | Duty       | R     | urrent Dr<br>W | aw<br>B            | Hours of             |           |
|---|---|----------------------------------|--------------------|----------|--------------------|------------------|-----------------|---------------|-----------------|---------------|------------|------------|---------------|---------|------------|-------|----------------|--------------------|----------------------|-----------|
| 11kV/690V/4         Intake         Seawa         500 Mi         100 Mi         100 Mi         100 Mi         100 Mi         Single         Sodium         Coagu         Utrafii         UF Bar         UF Air         UF Air         UF Air         UF CE         UF CE         SMBS         RO Bo         PX-Bo         Single         Antisca         Miscel         RO Hig         Product         RO CIF         Single         Calcitte         Deliver         Deliver         Air Cor  | V/400V Distribution<br>take System<br>eawater Intake Pump-1<br>00 Micron Strainer-1 Motor<br>00 Micron Strainer-1 Motor   | •                                | •                  | Detail   | Supply             | Installed Drives | Current         |               |                 |               |            |            |               |         |            | n n   | V V            |                    | an aration           | KWh/day   |
| Intake         Seawa         500 Mi         100 Mi         100 Mi         100 Mi         100 Mi         Single         Sodium         Coagui         Ultrafii         UF Bar         UF Air         UF Air         UF Air         UF Air         UF CE         UF CE <t< th=""><th>take System<br/>eawater Intake Pump-1<br/>00 Micron Strainer-1 Motor<br/>00 Micron Strainer-1 Motor</th><th></th><th></th><th></th><th></th><th>(kW)</th><th>(A)</th><th>(A)</th><th>(A)</th><th>(A)</th><th>%</th><th>(A)</th><th>(A)</th><th>(A)</th><th>%</th><th>(A)</th><th>(A)</th><th>(A)</th><th>operation<br/>per day</th></t<>   | take System<br>eawater Intake Pump-1<br>00 Micron Strainer-1 Motor<br>00 Micron Strainer-1 Motor  |                                  |                    |          |                    | (kW)             | (A)             | (A)           | (A)             | (A)           | %          | (A)        | (A)           | (A)     | %          | (A)   | (A)            | (A)                | operation<br>per day |           |
| Intake         Seawa         500 Mi         100 Mi         100 Mi         100 Mi         100 Mi         Single         Sodium         Coagui         Ultrafii         UF Bar         UF Air         UF Air         UF Air         UF Air         UF CE         UF CE <t< td=""><td>take System<br/>eawater Intake Pump-1<br/>00 Micron Strainer-1 Motor<br/>00 Micron Strainer-1 Motor</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>   | take System<br>eawater Intake Pump-1<br>00 Micron Strainer-1 Motor<br>00 Micron Strainer-1 Motor  |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| Seawa<br>500 Mi<br>100 Mi<br>100 Mi<br>Single<br>Sodium<br>Coagu<br>Ultrafil<br>UF Bau<br>UF CIF<br>CIP Ta<br>UF Air<br>CIP Ta<br>UF Air<br>CIP Ta<br>UF Air<br>CIP Ta<br>UF Air<br>CIP Ta<br>UF CIF<br>CIP Ta<br>UF CIF<br>Single<br>S<br>UF CE<br>UF CE<br>UF CE<br>SMBS<br>RO Bo<br>SABS<br>RO Bo<br>SABS<br>RO Bo<br>Single<br>S<br>SMBS<br>RO Bo<br>Single<br>S<br>Single<br>S<br>SMBS<br>RO Bo<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>S<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Single<br>Si<br>Single<br>Single<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si<br>Si | eawater Intake Pump-1<br>00 Micron Strainer-1 Motor<br>00 Micron Strainer-1 Motor   | 1 1                              |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| 500 Mi         100 Mi         100 Mi         100 Mi         Single         Sodium         Coagui         UF Bau         UF CIF         UF CIF         CIP Ta         UF CIF         UF Bau         UF CIF         UF CIF         Single         UF CIF         UF CE         Single         No Bo         PX-Bo         Niscell         RO Hig         Product         RO Hig         Product         Single         CIP He         Miscell         RO CII         Permer         CIP He         Single         Calcitte         Permer         Calcite         Permer         Calcite         Permer         Calcite         Permer         Calcite         Permer         Permer         Permer         Permer         Permer         Permer         Permer <td< td=""><td>00 Micron Strainer-1 Motor<br/>00 Micron Strainer-1 Motor</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>  | 00 Micron Strainer-1 Motor<br>00 Micron Strainer-1 Motor  |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| 100 Mi         100 Mi         100 Mi         100 Mi         100 Mi         Single         Sodium         Coagui         UF Bau         UF CIP         UF CIP         O       UF Air         O       UF Air         O       UF Air         O       UF Air         O       UF Bau         UF CE       Single         B       UF CE         G       UF CE         S       UF CE         S       UF CE         S       RO Bo         PX-Boo       Single         O       Antisca         Miscell       RO Hig         P       Produc         B       Perme         CIP He       Miscell         S       Deliver         Air Cor       Air Cor   | 00 Micron Strainer-1 Motor  | Auto/ Man/ Off                   | VFD                | LV-MCC-1 | 690 VAC            | 132              | 213.0           | 213.0         | 213.0           | 213.0         | 100        | 213.0      | 213.0         | 213.0   |            |       |                |                    | 24                   | 3168      |
| 100 Mil         100 Mil         Single         Sodium         Coagui         UF air         UF CIF         UF CIF         UF CIF         UF CIF         UF Air         UF Air         UF Air         UF Bau         UF CIF         UF CIF         UF CE         Single         UF CE         SMBS         RO Ba         <   |   | Auto/ Man/ Off                   | DOL                |          | 400 VAC            | 0.5              | 0.8             | 0.8           | 0.8             | 0.8           | 100        | 0.8        | 0.8           | 0.8     |            |       |                |                    | 24                   | 12.0      |
| Single         Sodium         Coagui         Ultrafii         UF Bad         UF CIP         CIP Ta         UF Air         UF Air         UF Air         UF Air         UF Air         UF Air         UF CE         Single         UF CE         Single         UF CE         Single         NO BO         PX-BO         Single         Antisca         Miscell         RO Hig         Product         Single         CIP He         Single         Calcite         Deliver         Air Cor         Air Cor      <   | Micron Strainer-2 Motor   | Auto/ Man/ Off                   | DOL                |          | 400 VAC            | 0.35             | 0.6             | 0.6           | 0.6             | 0.6           | 100        | 0.6        | 0.6           | 0.6     |            |       |                |                    | 24                   | 8.4       |
| Sodium         Coagu         Ultrafii         UF Bau         UF CIF         CIP Ta         UF Air         UF CE         Single         UF CE         SMBS         RO Bo         PX-Boi         Single         Niscel         RO Hig         Product         Pau         CIP He         CIP He         Calcitle         Deliver         Deliver         Air Cor         Air Cor      A  |   | Auto/ Man/ Off                   | DOL                |          | 400 VAC            | 0.35             | 0.6             | 0.6           | 0.6             | 0.6           | 100        | 0.6        | 0.6           | 0.6     |            |       |                |                    | 24                   | 8.4       |
| Ultrafii         UF Cagu         UF Bau         UF CIF         CIP Ta         UF Air         UF CE         Single         UF CE         SMBS         RO Bo         PX-Boi         Single         Niscel         RO Hig         Product         Product         Paintisca         Miscel         RO CIP He         Paintisca  | ingle Phase Loads   | Auto (Marci Off                  | DOI                |          | 000 \/A C          | 0.0              | 4.0             | 4.0           |                 |               | 100        | 10         |               |         |            |       |                |                    | 04                   | 7.0       |
| Ultrafii         UF Bau         UF CIF         CIP Ta         UF Air         UF CE         SMBS         RO Bo         PX-Bou         Single         No Antisca         Miscell         RO Hig         Product         Parmel         CIP He         CIP He         Calcitle         Deliver         Deliver         Air Cor  | odium Hypochlorite Dosing Pump-1<br>oagulant Dosing Pump-1  | Auto/ Man/ Off<br>Auto/ Man/ Off | DOL<br>DOL         |          | 230 VAC<br>230 VAC | 0.3<br>0.3       | 1.3<br>1.3      | 1.3<br>1.3    |                 |               | 100<br>100 | 1.3<br>1.3 |               |         |            |       |                |                    | 24<br>24             | 7.2       |
| UF Baa<br>UF CIP<br>CIP Ta<br>UF Air<br>UF Air<br>UF Air<br>UF Air<br>Cor<br>Single<br>UF Baa<br>UF Baa<br>UF CE<br>UF CE<br>UF CE<br>UF CE<br>UF CE<br>SMBS<br>RO Bo<br>PX-Boa<br>Single<br>N Antisca<br>Niscel<br>RO Hig<br>Produc<br>Single<br>CIP He<br>Single<br>CIP He<br>Single<br>CIP He<br>Single<br>CIP He<br>CIP   | bagularit Dosing Pump-1   | Auto/ Man/ On                    | DOL                |          | 230 VAC            | 0.3              | 1.5             | 1.5           |                 |               | 100        | 1.5        |               |         |            |       |                |                    | 24                   | 1.2       |
| UF CIF         CIP Ta         CIP Ta         UF Air         UF Bar         UF CE         UF CE         UF CE         UF CE         SMBS         RO Bo         PX-Bor         Single         Antiscal         Miscell         RO Hig         Produc         RO CIF         Permer         CIP He         Single         Calcitle         Deliver         Deliver         Deliver         Air Cor         Air Cor <t< td=""><td>Itrafiltration System</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>  | Itrafiltration System   |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| CIP Ta<br>CIP Ta<br>UF Air<br>UF Air<br>Air Cor<br>Single<br>UF Bar<br>UF CE<br>UF CE<br>UF CE<br>UF CE<br>UF CE<br>SMBS<br>RO Bo<br>PX-Bor<br>Single<br>N Antisca<br>Niscel<br>RO Hig<br>Produc<br>Single<br>CIP Ta<br>UF CE<br>UF CE  | F Backwash Pump-1   | Auto/ Man/ Off                   | VFD                | LV-MCC-3 | 400 VAC            | 45               | 72.0            | 72.0          | 72.0            | 72.0          | 100        | 72.0       | 72.0          | 72.0    |            |       |                |                    | 8                    | 360       |
| UF Air<br>UF Air<br>UF Air<br>Air Cor<br>Single<br>UF Bau<br>UF CE<br>UF CE<br>CIP HE<br>S<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>DEIVER<br>D  | F CIP Pump  | Auto/ Man/ Off                   | DOL                | LV-MCC-4 | 400 VAC            | 11               | 18.4            | 18.4          | 18.4            | 18.4          | 0          |            |               |         | 100        | 18.4  | 18.4           | 18.4               | 24                   | 0.0       |
| UF Air<br>P<br>Air Cor<br>Single<br>UF Bau<br>UF CE<br>UF CE<br>SMBS<br>RO BO<br>Nantisca<br>Niscell<br>CIP He<br>Single<br>Calcite<br>Deliver<br>Deliver<br>Air Cor<br>Air Cor  | IP Tank Filling Pump  | Auto/ Man/ Off                   | DOL                | LV-MCC-4 | 400 VAC            | 10               | 14.3            | 14.3          | 14.3            | 14.3          | 0          |            |               |         | 100        | 14.3  | 14.3           | 14.3               | 24                   | 0.        |
| 2       Air Cor         3       UF Bau         4       UF CE         5       RO Bo         8       RO Bo         9       Antisca         0       Antisca         0       Antisca         0       RO CII         0       Air Cor         0       Air Cor      0         0  | F Air Blower-1  | Auto/ Man/ Off                   | VFD                |          | 400 VAC            | 37               | 61.0            | 61.0          | 61.0            | 61.0          | 100        | 61.0       | 61.0          | 61.0    | 100        | 61.0  | 61.0           | 61.0               | 4                    | 148       |
| Single         B       UF Bai         UF CE       UF CE         G       UF CE         S       NBS         RO Bo       PX-Bo         Single       Antisca         Miscel       RO Hig         P       Product         B       Perme         CIP He       Miscell         S       Calcitte         Calcitte       Deliver         Air Cor       Air Cor         Air Cor       Air Cor         Air Cor       Air Cor         Air Cor       Air Cor         Marcor       Air Cor         Air Cor       Air Cor  | F Air Compressor-1  | Auto/ Man/ Off                   | DOL                | LV-MCC-4 | 400 VAC            | 15               | 24.7            | 24.7          | 24.7            | 24.7          | 100        | 24.7       | 24.7          | 24.7    | 100        | 24.7  | 24.7           | 24.7               | 24                   | 360       |
| 3       UF Bar         4       UF CE         5       UF CE         5       UF CE         5       UF CE         6       UF CE         7       SMBS         8       RO Bo         9       PX-Bo         9       Antisca         9       Antisca         9       RO Hig         9       RO CII         9       RO CII         9       RO CII         9       Calcite         7       Deliver         9       Air Cor   | ir Compressor Heating Element   | Auto/ Man/ Off                   | DOL                |          | 400 VAC            | 0.8              | 1.5             | 1.5           | 1.5             | 1.5           | 100        | 1.5        | 1.5           | 1.5     | 100        | 1.5   | 1.5            | 1.5                | 24                   | 19.       |
| H     UF CE       G     UF CE       G     UF CE       G     UF CE       G     RO Bo       RO Bo     PX-Bo       Single     Single       O     Antisca       Miscell     RO Hig       P     Product       R     RO CII       R     Perme       G     CIP He       G     Calcite       F     Deliver       Air Cor     Air Cor       Air Cor     Air Cor       Air Cor     Air Cor       Air Cor     Air Cor  | ingle Phase Loads   |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| 6       UF CE         6       UF CE         7       SMBS <b>RO Bo</b> RO Bo         8       RO Bo         9       PX-Bo         5       Single         0       Antisca         1       RO Hig         2       Product         3       RO CII         6       CIP He         6       Calcite         7       Deliver         8       Deliver         9       Air Cor   | F Backwash NaOCI Dosing Pump-1  | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 100        | 1.3        |               |         |            |       |                |                    | 0.5                  | 0.        |
| G       | F CEB HCI Dosing Pump-1   | Air Operated                     |                    |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 0          |            |               |         |            |       |                |                    | 0                    | 0.        |
| RO Bo<br>RO Bo<br>RO Bo<br>PX-Bo<br>Single<br>Antisca<br>RO Hig<br>Produc<br>RO Cli<br>Perme<br>CIP He<br>Miscell<br>Single<br>Calcite<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor   | F CEB NaOCI Dosing Pump-1   | Air Operated                     |                    |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 0          |            |               |         |            |       |                |                    | 0                    | 0.        |
| RO Bo<br>RO Bo<br>PX-Bo<br>Single<br>Antisca<br>RO Hig<br>RO Hig<br>Produc<br>RO CII<br>Portuc<br>RO CII<br>Perme<br>CIP He<br>Miscell<br>Single<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite<br>Calcite   | F CEB NaOH Dosing Pump-1  | Air Operated                     |                    |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 0          |            |               |         |            |       |                |                    | 0                    | 0.        |
| RO Bo<br>PX-Bo<br>Single<br>Antisca<br>Miscel<br>RO Hig<br>Produc<br>RO CIF<br>Perme<br>CIP He<br>Single<br>CIP He<br>Single<br>CIP He<br>Single<br>CIP He<br>CIP   | MBS Dosing Pump -1  | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 100        | 1.3        |               |         |            |       |                |                    | 24                   | 7.:       |
| B     RO Bo       PX-Bo       Single       Antisca       Miscel       RO Hig       Product       RO CIF   | O Booster Pump Container-1  |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| <ul> <li>PX-Bod</li> <li>Single</li> <li>Antisca</li> <li>Miscel</li> <li>RO Hig</li> <li>Product</li> <li>RO CIF</li> <li>RO CIF</li> <li>Permet</li> <li>CIP He</li> <li>CIP He</li> <li>Calcite</li> <li>Single</li> <li>Calcite</li> <li>Deliver</li> <li>Deliver</li> <li>Air Cor</li> <li>Air Cor</li> <li>Air Cor</li> <li>Air Cor</li> <li>Air Cor</li> </ul>   | O Booster LP Pump-1   | Auto/ Man/ Off                   | VFD                | LV-MCC-1 | 690 VAC            | 200              | 320.0           | 320.0         | 320.0           | 320.0         | 100        | 320.0      | 320.0         | 320.0   |            |       |                |                    | 24                   | 4800      |
| Single         Antisca         Miscel         RO Hig         Product         RO CIP         Permer         CIP He         Miscell         Single         CIP He         Single         Calcite         Permer         Deliver         Deliver         Air Cor         Air Cor </td <td>X-Booster Pump-1</td> <td>Auto/ Man/ Off</td> <td>VFD</td> <td>LV-MCC-3</td> <td>400 VAC</td> <td>55</td> <td>91.5</td> <td>91.5</td> <td>91.5</td> <td>91.5</td> <td>100</td> <td>91.5</td> <td>91.5</td> <td>91.5</td> <td></td> <td></td> <td></td> <td></td> <td>24</td> <td>1320</td>   | X-Booster Pump-1  | Auto/ Man/ Off                   | VFD                | LV-MCC-3 | 400 VAC            | 55               | 91.5            | 91.5          | 91.5            | 91.5          | 100        | 91.5       | 91.5          | 91.5    |            |       |                |                    | 24                   | 1320      |
| Antisca<br>Miscel<br>RO Hig<br>Produc<br>RO CII<br>Produc<br>RO CII<br>Produc<br>RO CII<br>Perme<br>CIP He<br>Single<br>Single<br>Calcite<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor  | ingle Phase Loads   |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| RO Hig<br>Produce<br>RO CIF<br>RO CIF<br>Perme<br>CIP He<br>Miscell<br>Single<br>Calcite<br>Calcite<br>Calcite<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor   | ntiscalant Dosing Pump - 1  | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 100        | 1.3        |               |         |            |       |                |                    | 24                   | 7.        |
| RO Hig<br>Produce<br>RO CIF<br>RO CIF<br>Perme<br>CIP He<br>Miscell<br>Single<br>Calcite<br>Calcite<br>Calcite<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor   |   |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                |                    |                      |           |
| 2 Produce<br>8 RO CII<br>8 Perme<br>4 CIP He<br>5 Miscell<br>5 Single<br>5 Calcite<br>7 Deliver<br>8 Deliver<br>9 Air Cor<br>Air Cor<br>8 Air Cor<br>8 Air Cor  | iscellaneous Plant Equipments   |                                  | DOI                |          | 44000 \/40         | 740              | 500.0           | 500.0         | 500.0           | 500.0         | 100        | 500.0      | 500.0         | 500.0   |            |       |                |                    | 24                   | 4704      |
| B     RO CII       B     Perme:       CIP He     CIP He       S     Miscell       Single     Calcite       C     Deliver       B     Deliver       Air Cor     Air Cor  | O High Pressure Pump-1  | Auto/ Man/ Off                   | DOL                | MV-DP    | 11000 VAC          | 710              | 588.0           | 588.0         | 588.0           | 588.0         | 100        | 588.0      | 588.0         | 588.0   |            |       |                |                    | 24                   | 1704      |
| B Permer<br>CIP He<br>CIP He<br>Single<br>Calcite<br>Calcite<br>Deliver<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor   | roduct Water Transfer Pump-1<br>O CIP/Flush Pump-1  | Auto/ Man/ Off<br>Auto/ Man/ Off | VFD<br>DOL         | LV-MCC-1 | 690 VAC<br>400 VAC | 315<br>55        | 498.0<br>91.5   | 498.0<br>91.5 | 498.0<br>91.5   | 498.0<br>91.5 | 100<br>0   | 498.0      | 498.0         | 498.0   | 100        | 91.5  | 91.5           | 91.5               | 16<br>0              | 504<br>0. |
| CIP He     Miscell     Miscell     Single     Calcite     Deliver     Deliver     Air Cor     Air   | ermeate Service General Pump  | Auto/ Man/ Off                   | DOL                | LV-MCC-3 | 400 VAC<br>400 VAC | 15               | 24.7            | 91.3<br>24.7  | 91.5<br>24.7    | 91.5<br>24.7  | 0          |            |               |         | 100<br>100 | 24.7  | 24.7           | 24.7               | 0                    | 0.        |
| 5 Miscell<br>Single<br>Calcite<br>Deliver<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor  |   | Auto/ Man/ Off                   | DOL                |          | 400 VAC<br>400 VAC | 30               | 49.6            | 49.6          | 24.7<br>49.6    | 24.7<br>49.6  | 0          |            |               |         | 100        | 49.6  | 49.6           | 49.6               | 0                    | 0.        |
| Single<br>Calcite<br>Deliver<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor<br>Air Cor   | iscellaneous Plant Equipments   | Auto/ Man/ Off                   | DOL                |          | 400 VAC            | 5                | 7.0             | 7.0           | 7.0             | 7.0           | 100        | 7.0        | 7.0           | 7.0     | 100        | 7.0   | 7.0            | 7.0                | 0                    | 0.        |
| Calcite<br>Calcite<br>Deliver<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor  | ingle Phase Loads   |                                  | DOL                |          | 100 170            | Ŭ                | 1.0             | 7.0           |                 | 1.0           | 100        | 1.5        | 1.0           | 1.5     | 100        | 1.0   | 1.0            | 1.0                | v                    | 0.        |
| Deliver<br>Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor  | alcite Feed HCI Dosing Pump - 1   | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 100        | 1.3        |               |         |            | 1     |                |                    | 24                   | 7.        |
| Deliver<br>Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor   | elivery NaOH Dosing Pump - 1  | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 100        | 1.3        |               |         |            | 1     |                |                    | 24                   | 7         |
| Air Cor<br>Air Cor<br>Air Cor<br>Room<br>Air Cor  | elivery NaOCI Dosing Pump - 1   | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 0.3              | 1.3             | 1.3           |                 |               | 100        | 1.3        |               |         |            | 1     |                |                    | 24                   | 7         |
| Air Cor<br>Air Cor<br>Room<br>Air Cor   | ir Conditioner-1 - MCC Container  | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 2                | 8.7             |               |                 | 8.7           | 100        |            |               | 8.7     |            |       |                |                    | 24                   | 48        |
| Room<br>Air Cor   | ir Conditioner-2 - MCC Container  | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 2                | 8.7             |               |                 | 8.7           | 100        |            |               | 8.7     |            |       |                |                    | 24                   | 48        |
| Air Cor   | ir Conditioner-1 - Operator Station & Control   | Auto/ Man/ Off                   | DOL                |          |                    | 2                | 8.7             |               |                 | 8.7           | 100        |            |               | 8.7     |            | 1     |                |                    | 24                   | 48        |
|   | oom Container<br>ir Conditioner-2 - Operator Station & Control  |                                  |                    |          | 230 VAC            |                  | 0.1             |               |                 | 5.7           | 100        |            |               | 0.7     |            | 1     |                |                    | <b>4</b> 7           |           |
| 1100111   | oom Container   | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 2                | 8.7             |               |                 | 8.7           | 100        |            |               | 8.7     |            | 1     |                |                    | 24                   | 48        |
|   | Miscellaneous Plant Equipments  | Auto/ Man/ Off                   | DOL                |          | 230 VAC            | 5                | 21.7            | 21.7          |                 |               | 100        | 21.7       |               |         |            |       |                |                    | 24                   | 120       |
|   |   |                                  |                    |          |                    |                  | 0110.0          | 0077.4        | 0111.0          |               | 1010.0     | 4070.0     |               |         | 000 7      | 000 7 | 000 7          |                    |                      |           |
|   |   |                                  |                    |          |                    |                  |                 | 2113.2        |                 |               |            |            |               | 1913.4  |            |       | 292.7          |                    |                      |           |
| TOTALS  |   |                                  |                    |          |                    | 1653.3kW         |                 | 2'            | 113.2 /         | 4             |            | 1          | 913.4         | A       |            | 2     | 292.7          |                    | 3264                 |           |
|   |   |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         |            |       |                | /hr/day            | 3264                 |           |
|   |   |                                  |                    |          |                    |                  |                 |               |                 |               |            |            |               |         | m³/day     |       |                | 7000               |                      |           |
|   |   |                                  |                    |          |                    |                  |                 |               | x powe          |               |            |            |               |         |            |       |                | Vhr/m <sup>3</sup> | 4.                   |           |





#### International

Dubai

Oman

Chile

India

Singapore

#### **Business Partners**

Malaysia

Thailand

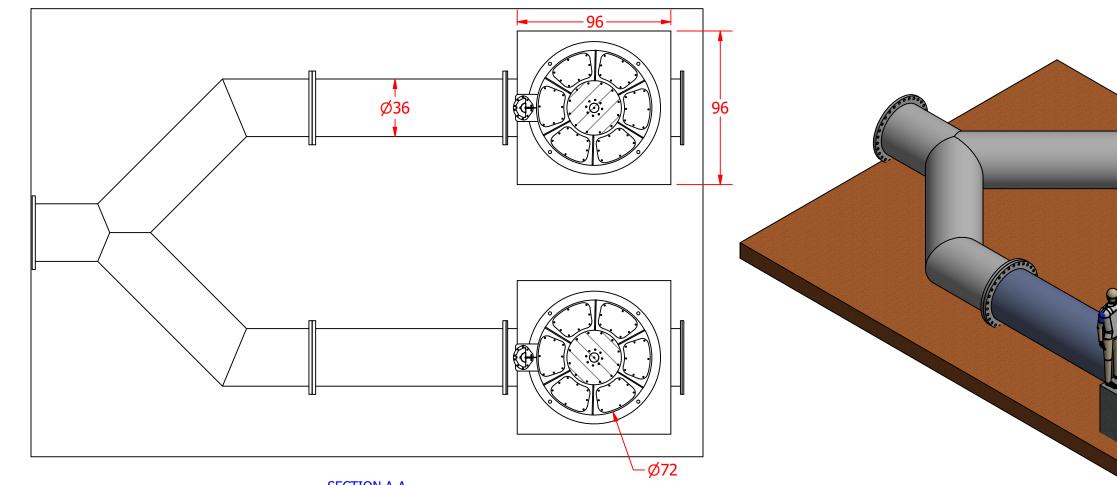
#### Australia

Main Facility 382 Diment Road, Burton, South Australia 5110 +61 8 8282 9700 mail@osmoflo.com.au

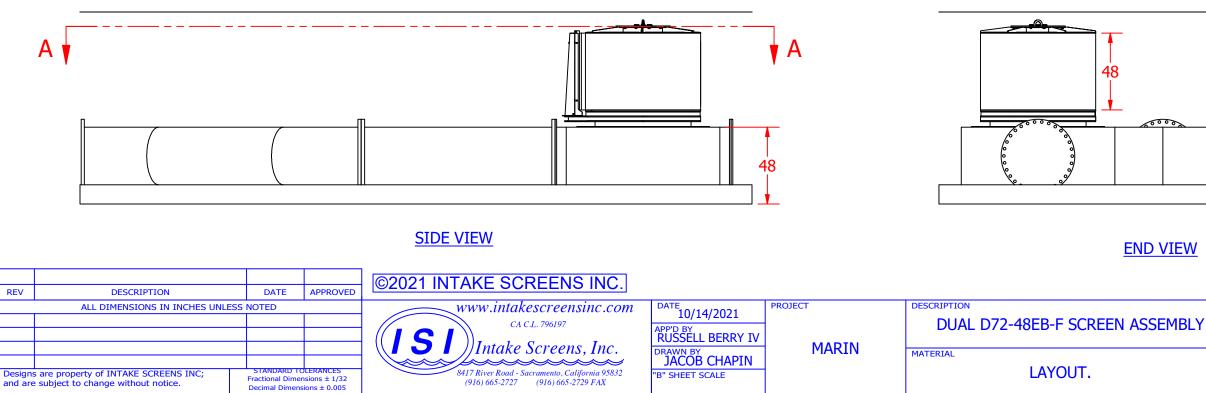
osmoflo.com

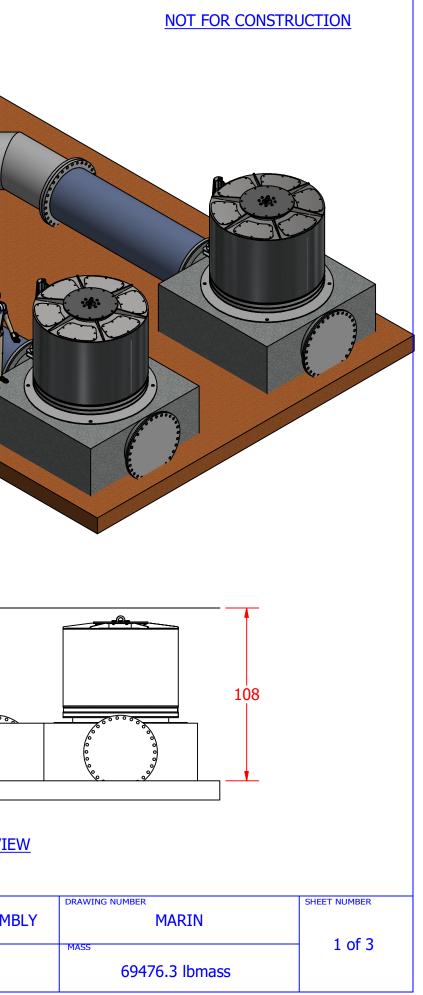


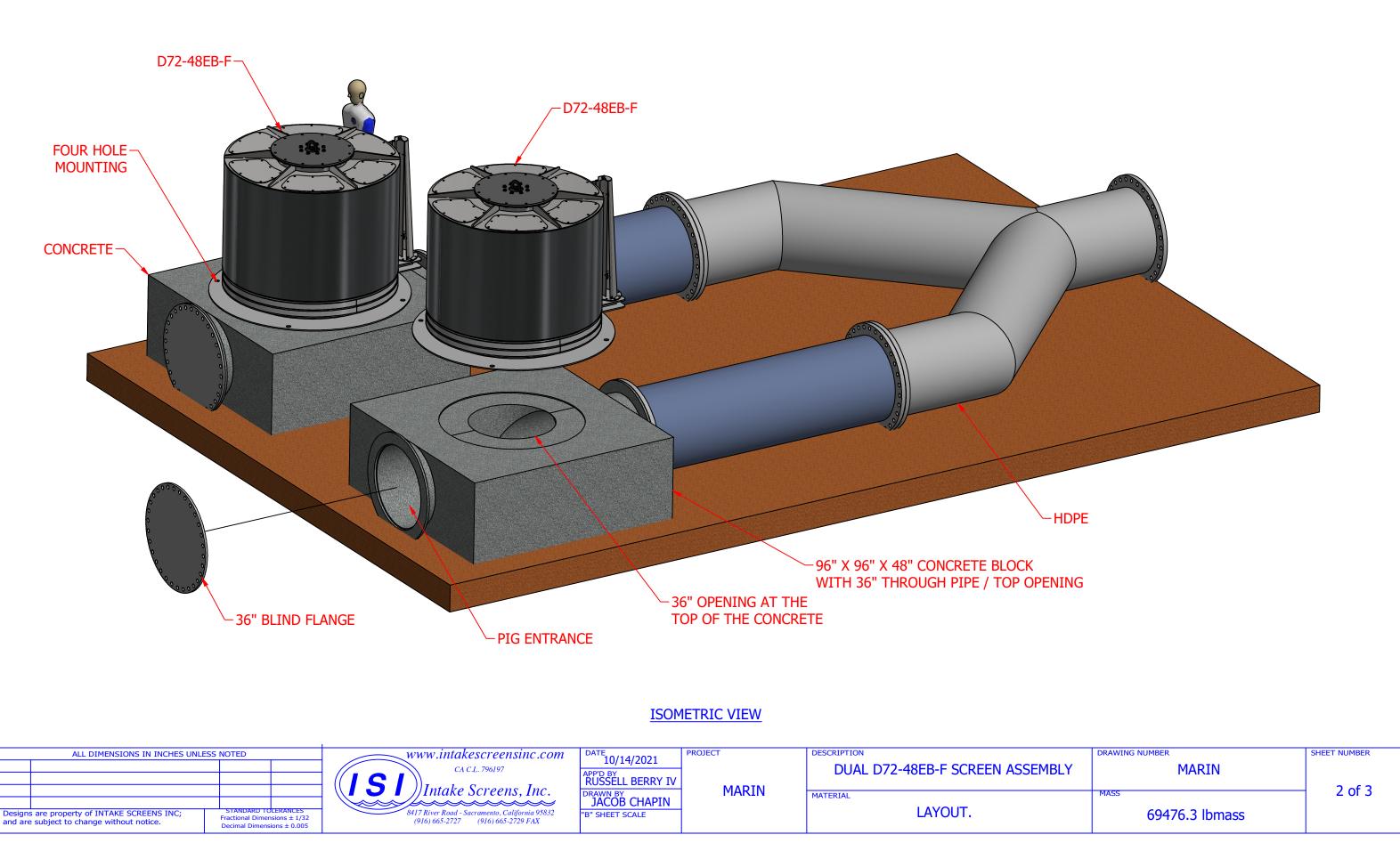
World class desalination

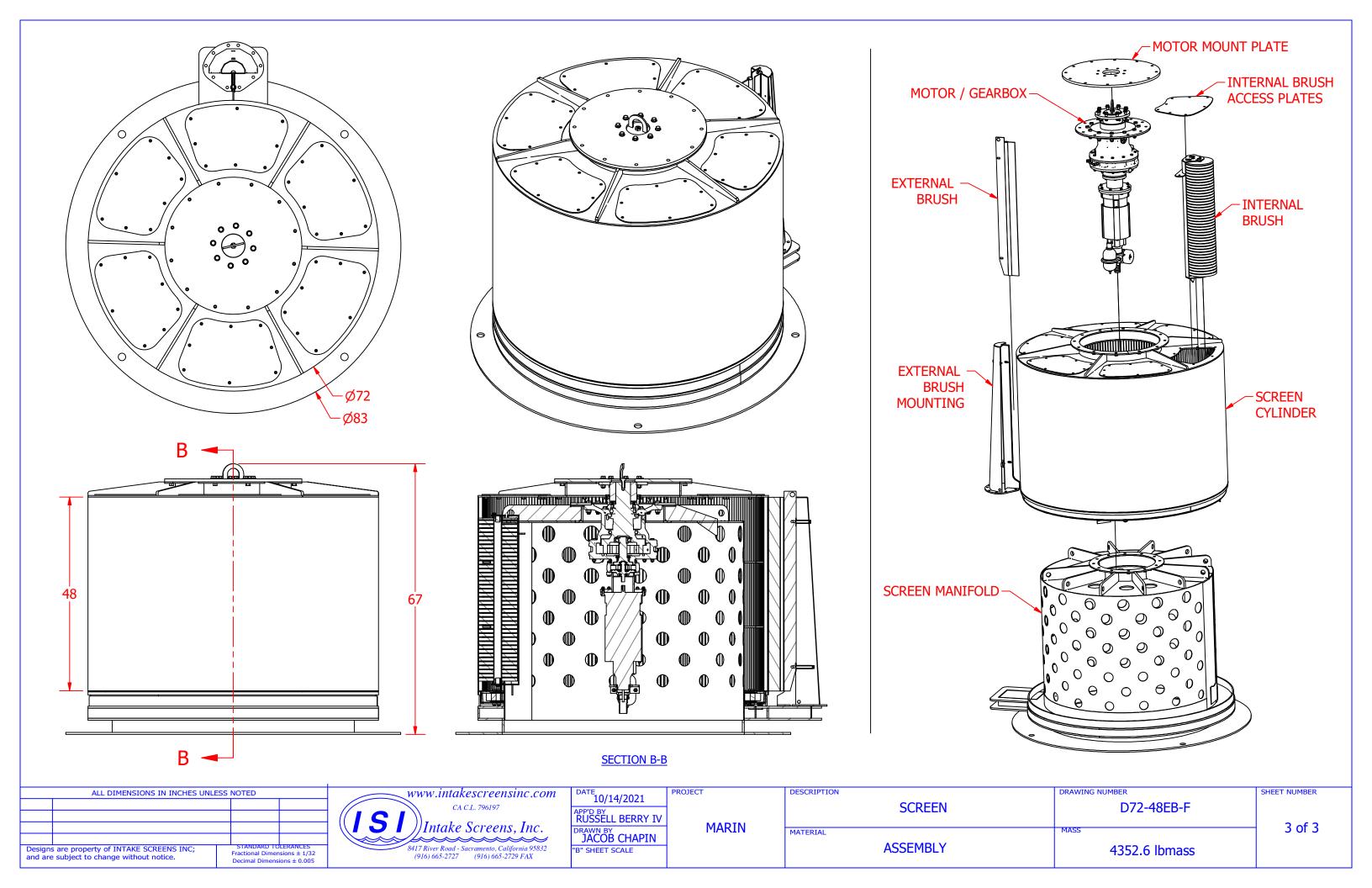


SECTION A-A











### **Appendix B: Presentations to Regulators**

- B-1: Presentation to the California Division of Drinking Water (DDW).
- B-2: Presentation to the Marin Projects Committee (Inter-Agency Group of Regulators).



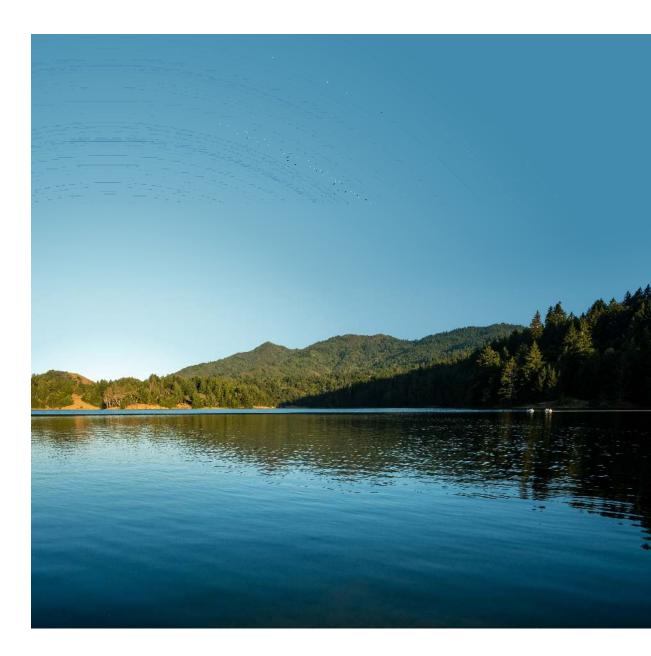
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### Potential Emergency Desal Supply

## DDW Informational Meeting

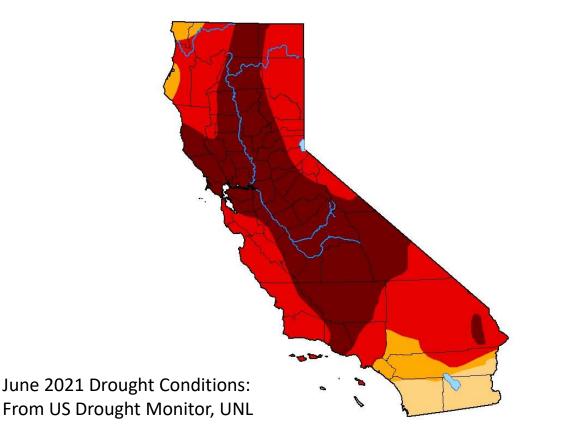
28 September 2021



## **Informational Meeting Agenda**

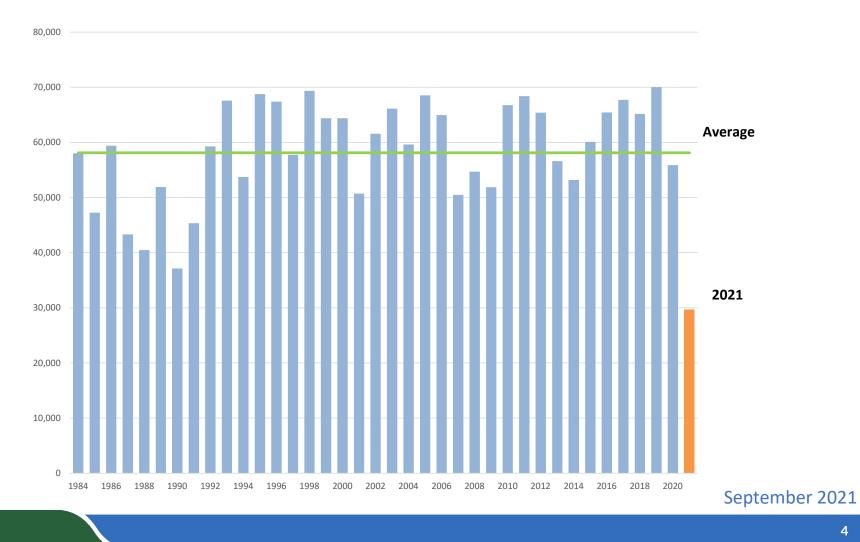
- California Drought and MMWD Water Supply
- Potential Water Supply Alternatives
- Potential Emergency Desalination Facility
- Previous Studies for 2007 Desalination Project
- Questions and Discussion

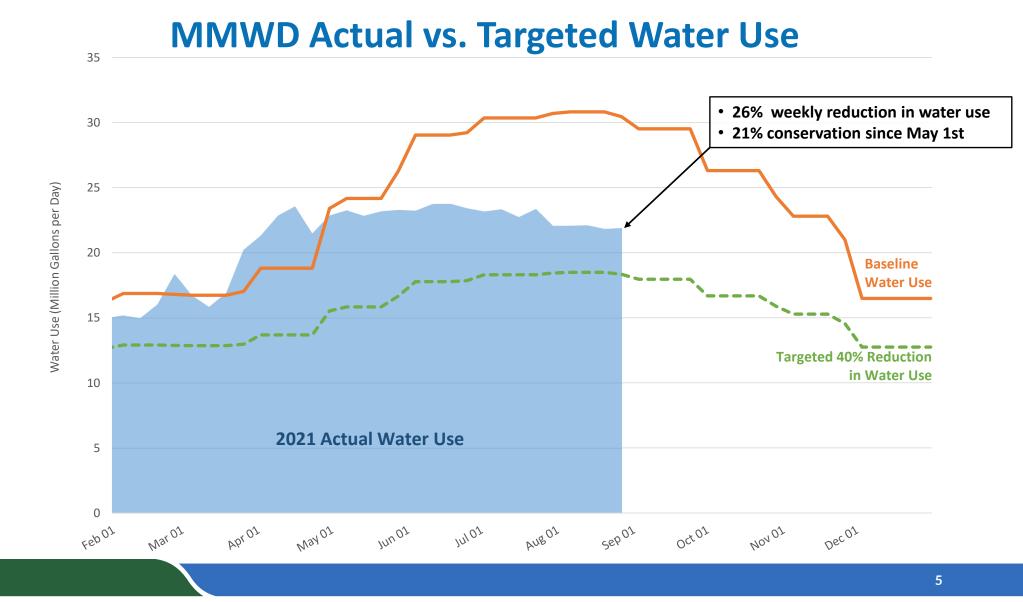
## Droughts and Temperature Rise are having an Increasing Impact on California Water Supplies

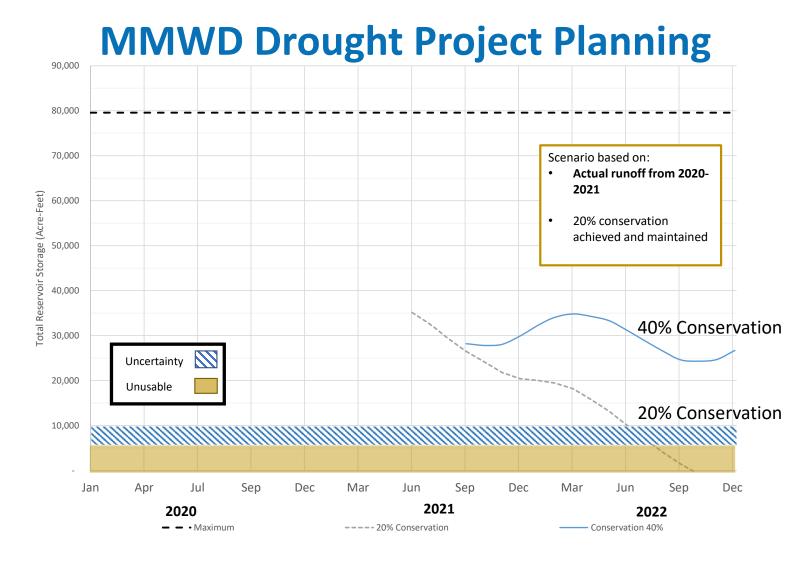


- More evaporation and transpiration
- Dry ground soaks up more water – less runoff
- Less water makes it into Reservoirs

### **Historical MMWD Total Reservoir Storage**







### **MMWD Emergency Water Supply Alternatives**

Water Conservation and Supply alternatives are being evaluated for availability, capacity, cost, schedule and permit requirements

Plan A – Work to achieve 40% Conservation.

Plan B - Pipeline on the Richmond-San Rafael Bridge similar to 1976-1977 Drought.

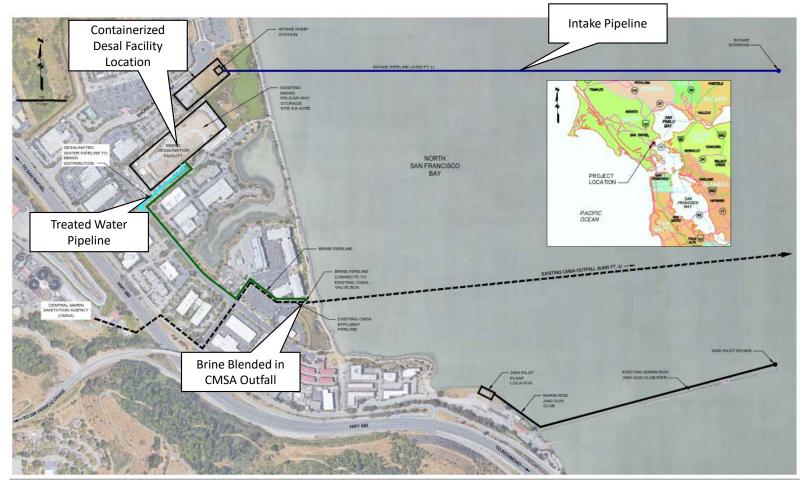
Plan C - Temporary Desalination System similar to project pilot studied in 2005 and 2006.

# **MMWD Emergency Desalination Supply Project**

**Proposed Project Description and Location:** 

- Located at MMWD Pelican Way Maintenance Yard
   125 Pelican Way, San Rafael CA (37.95 N 122.49 W)
- Use containerized desalination equipment
- Facility would produce 5.4 MGD of drinking water
- Screened Intake in San Rafael Bay: ~14.4 MGD
- Brine discharge blended in CMSA Outfall: ~9 MGD
- ~ 9 to 10 months to procure, deliver, install and startup

# **Conceptual Emergency Desalination Project Layout**



### **Containerized 1.8 MGD Seawater Desal System**

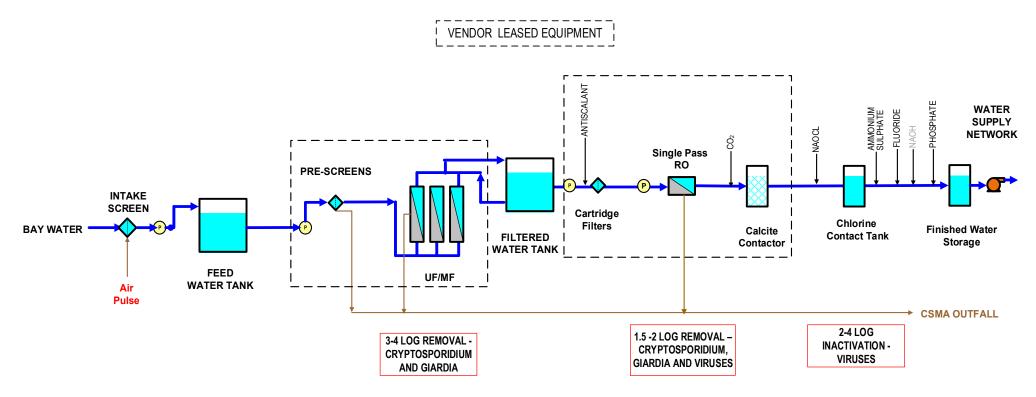


- Australian Desal Supplier
- Containerized and pre-engineered
- 3 Units could provide 5.4 MGD
- Similar size to Desal Project studied for 2007 EIR
- ~ 9 months to deliver, install and startup

# **Containerized 1.8 MGD Seawater Desal System**



#### **Emergency Desal System Process Flow Diagram**



MMWD provides supporting facilities (Intake, Brine, TW Tank)

#### 2005-2006 MMWD Desal Pilot Program provided data that can be used to evaluate an Emergency Desal System



- Demonstrated technology and that desal water is safe
- Conducted environmental studies to support EIR
- Informed customers on the program and technology
- MMWD certified an EIR for a 5-MGD to 15-MGD Desalination Project in 2007

### **2006 Pilot Showed Desalinated water is safe**

- Testing of Bay and Desal Water:
  - 126 regulated compounds
  - 538 voluntary (non-regulated) compounds
  - 253 voluntary additional compounds analyzed at ultralow levels
  - E-Screen assay
- Used over 6,000 data points to evaluate water quality and treatment performance

# Source Water data from the 2006 Desal Pilot Study and Report

|              |          | Typical Pacific<br>Ocean<br>Seawater <sup>(a)</sup> | Historical North<br>San Francisco<br>Bay Water<br>Quality <sup>(b)</sup> | 2006 Pilot Study Source W<br>(Bay Water) Quality <sup>(c)</sup> |        |       |
|--------------|----------|---|--|---|--------|-------|
| Parameter    | units    |   | Max.   | Avg.  | Max.   | Min.  |
| TDS          | mg/l     | 34,465  | 32,000   | 21,700  | 29,000 | 2,500 |
| Conductivity | umhos/cm | -   | 48,000   | 39,200  | 43,500 | 5,000 |
| Calcium      | mg/l     | 400   | 371 <sup>(d)</sup>   | 210   | 310    | 71    |
| Magnesium    | mg/l     | 1272  | 1,181 <sup>(d)</sup>   | 755   | 910    | 580   |
| Sodium       | mg/l     | 10,560  | 9,805 <sup>(d)</sup>   | 6,700   | 8,100  | 3,300 |
| Potassium    | mg/l     | 380   | 353 <sup>(d)</sup>   | 262   | 350    | 190   |
| Ammonia      | mg/l     | 0.4   | 0.4  | ND  | ND     | ND    |
| Barium       | mg/l     | 5   | 3  | 5.0   | 27     | 0.011 |
| Strontium    | mg/l     | 13  | 12 <sup>(d)</sup>  | 2.63  | 5.9    | .004  |
| Bromide      | mg/l     | —   | —  | 6.9   | 8.1    | 6.0   |
| Bicarbonate  | mg/l     | 142   | 110 <sup>(d)</sup>   | 101   | 110    | 94    |
| Temperature  | °C       | 10  | 21.7   | 17  | 21     | 10    |
| pH           | units    | 8.2   | 8.19   | 7.9   | 8.3    | 7.6   |
| Sulfate      | mg/l     | 2,560   | 2,377 <sup>(d)</sup>   | 1,533   | 1,900  | 1,000 |
| Chloride     | mg/l     | 18,980  | 17,620   | 11,000  | 15,000 | 2,100 |
| Fluoride     | mg/l     | 1.4   | 1.3 <sup>(d)</sup>   | 0.682   | 0.79   | 0.5   |
| Boron        | mg/l     | 4.6   | 4.3 <sup>(d)</sup>   | 2.3   | 3.3    | 1.7   |

# From a Source Water Sanitary Survey Perspective: What is "SF Bay Water"?

- Ocean Water
- Delta Water
- Local Municipal and Industrial Discharge Water
- Storm Water Runoff

We propose to treat SF Bay Water as an impaired water source and provide 5-log Giardia, Crypto. and 6-log virus removal and inactivation.

- MF: 4-log Giardia and Cryptosporidium removal
- RO: 2-log Giardia and Cryptosporidium removal
- Free Chlorine: 6-log virus and 0.5-log Giardia inactivation

#### **2006 Desalinated Water Quality Results**

#### **Detailed List of Constituent Sample Results Available**

| Constituents                  | Maximum<br>Contaminant<br>Level (MCL) <sup>a</sup> | SF Bay Water <sup>a</sup> | Desalinated<br>Waterª | Existing<br>MMWD<br>Sources <sup>a</sup> |  |
|-------------------------------|--|---------------------------|-----------------------|--|--|
| Sodium                        | N/A  | 7,100                     | 21                    | 18 – 20                                  |  |
| Chloride                      | 250 <sup>b</sup>                                   | 12,000                    | 20                    | 8 – 21                                   |  |
| Total Organic<br>Carbon (TOC) | 2 <sup>c</sup>                                     | 0.86                      | ND                    | 1 – 2                                    |  |
| Boron                         | 1 <sup>d</sup>                                     | 2.3                       | 0.2                   | ND – 0.28                                |  |
| Ethylene<br>Dibromide         | 0.00005  | 0.00002 <sup>e</sup>      | ND                    | ND                                       |  |
| Mercury                       | 0.002  | ND                        | ND                    | ND                                       |  |

a - ppm

b – Federal Secondary (aesthetic) Standard

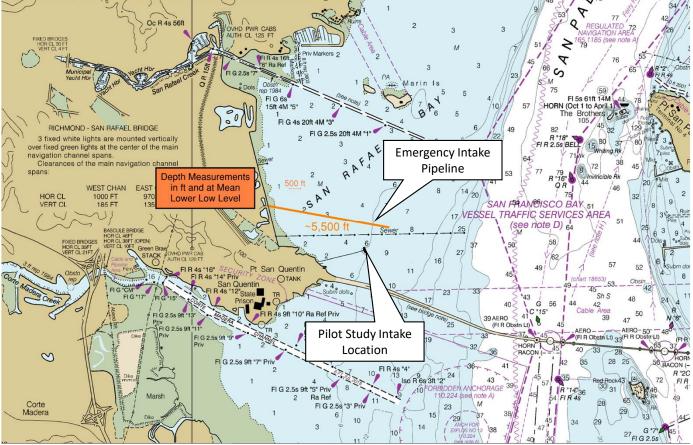
c - based on MMWD source water quality

d – CA DHS notification level

#### Desal Water would be Stabilized to Match Existing MMWD Sources for Corrosion Control

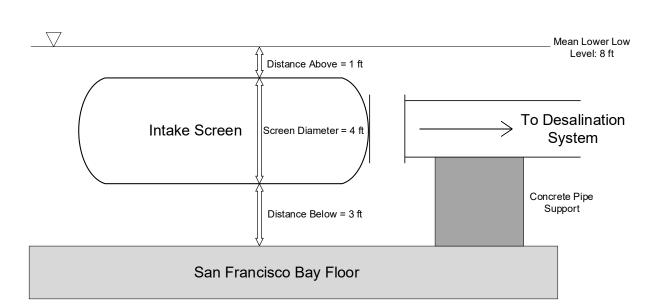
|            |       | MMWD Treated Reservoir |       |       | Sonoma County Water |      |       | Finishe | Desalination Plant<br>Finished Water Quality<br>Objectives |      |  |
|------------|-------|------------------------|-------|-------|---------------------|------|-------|---------|--|------|--|
| Parameter  | units | Avg.                   | Max.  | Min.  | Avg.                | Max. | Min.  | Avg.    | Max.   | Min. |  |
| TDS        | mg/l  | 119                    | 136   | 86    | 171                 | 186  | 148   | 120     | 180  | 60   |  |
| Hardness   | mg/l  | 62                     | 74    | 52    | 105                 | 112  | 96    | 60      | 110  | 50   |  |
| Alkalinity | mg/l  | 61                     | 70    | 49    | 119                 | 125  | 110   | 60      | 110  | 50   |  |
| рН         | units | 7.8                    | 7.9   | 7.8   | 8.1                 | 8.4  | 7.8   | 7.9     | 8.4  | 7.8  |  |
| Color      | CU    | <3                     | <3    | <3    | <3                  | <3   | <3    | <3      | <3   | _    |  |
| TOC        | mg/l  | 1.6                    | 2.4   | 1.1   | 0.9                 | 1.2  | 0.7   | <1      | 1  | _    |  |
| Sodium     | mg/l  | 16                     | 25    | 11    | 20                  | 23   | 16    | 30      | 50   | 10   |  |
| Chloride   | mg/l  | 27                     | 37    | 22    | 8                   | 10   | 7     | 50      | 70   | 10   |  |
| Boron      | mg/l  | <0.05                  | <0.05 | <0.05 | 0.28                | 0.26 | 0.16  | 0.5     | 1  | _    |  |
| LSI        | _     | -0.94                  | -0.64 | -1.29 | 0.11                | 0.42 | -0.14 | 0.2     | 0.4  | 0.0  |  |
| RI         | —     | _                      | _     | _     | _                   | _    | _     | 7       | 8  | 6    |  |
| AI         | _     | 11                     | 11.3  | 10.8  | 12                  | 12.2 | 11.8  | 11.5    | 12   | 11   |  |
| LNI        | _     | _                      | _     | _     | _                   | _    | _     | 0.3     | 0.4  | 0.25 |  |
|            |       |                        |       |       |                     |      |       |         |  |      |  |

# Temporary Intake would be near location of 2006 pilot study intake



# Passive Intake Screens would Minimize Entrainment and Entrapment

- Two screens
- 1-mm screen slot size
- <0.5 fps velocity</p>
- **316-SS**
- Automatic brush mechanisms



# 2006 Pilot Study Activities and Studies that supported the 2007 Desal Project EIR

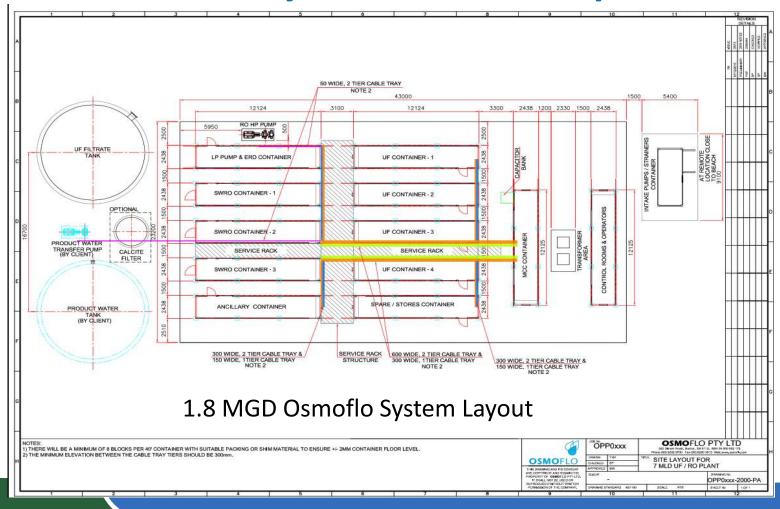
- Agency Meetings/Coordination
- Fisheries Studies
- Intake Entrainment Studies (Pilot Plant)
- Outfall Dilution Modeling
- Discharge Water Quality and Bioassay Testing (Pilot Plant)

# **Next Steps for Temporary Desal Supply**

- Discuss permitting options with Regulatory Agencies
  - RWQCB
  - BCDC
  - Army Corps
  - Fish and Wildlife
- Continue developing as a "Plan C" option for emergency water supply
- Secure Desal Equipment (?)

# **Emergency Desal Supply Questions?**

#### **Three 1.8 MGD Systems would require ~2 Acres**



# **Proposed Screening for Emergency Intake System**

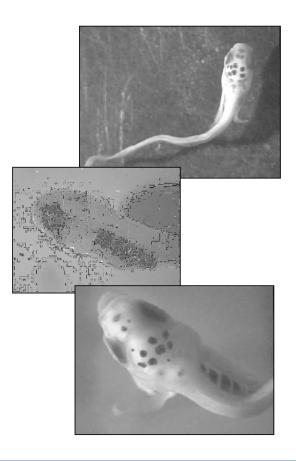
- Proposed to meet current Federal, State & Ocean Plan criteria for fish protection
  - 1-mm openings
  - <0.5 fps velocity</p>
- More protective than 2006 Intake Screens
- In ~7 to 8 ft water at low-low tide
- Buoys or markers for small boat safety



2006 Pilot Facility Intake Screen: 3/32-inch wedge-wire screen

# **2006 Pilot Plant Entrainment Study**

- Coordinated with CDFW and NMFS
- Bay fish sampling and feedwater sampling
- Direct measurement of species composition, seasonal distribution, and densities of:
  - Ichthyoplanton (larval fish and eggs)
  - Crab (Cancer spp.)
  - Shrimp (Crangon spp.)
  - Oyster
- 2006 Study evaluated impacts for 30 mgd intake
- Temporary Desal would be ~14.4 mgd intake



## **MMWD Pilot Plant Entrainment Study**

- One-year program (July 2005 June 2006)
- Samples collected twice per month
- Day/night sampling
- Ichthyoplankton sampling year round
- Macroinvertebrate sampling for 6 months
  - Finer mesh netting
- Study designed in consultation with NOAA
   Fisheries and CDFG



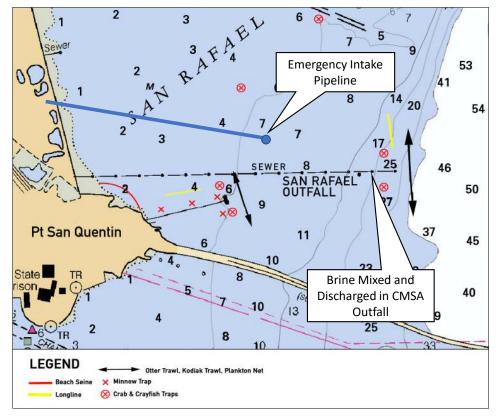
## **EIR Appendix C – Facility Intake Effects**

- 2006 Intake Study conclusions
  - Low diversity of larvae in northern SF Bay
    - Pacific herring larvae approximately 98%
    - Extremely low numbers of post-zoeal Crangon spp. shrimp
  - Low potential impacts to most abundant target species' source water population
    - Larval entrainment impacts to fisheries were orders of magnitude below the levels set by fishery management practice to maintain sustainable yields
    - Not a significant impact





# 2006 Pilot modeled and tested brine discharge impacts with CMSA Outfall





# **EIR Appendix F – Brine Disposal Evaluation**

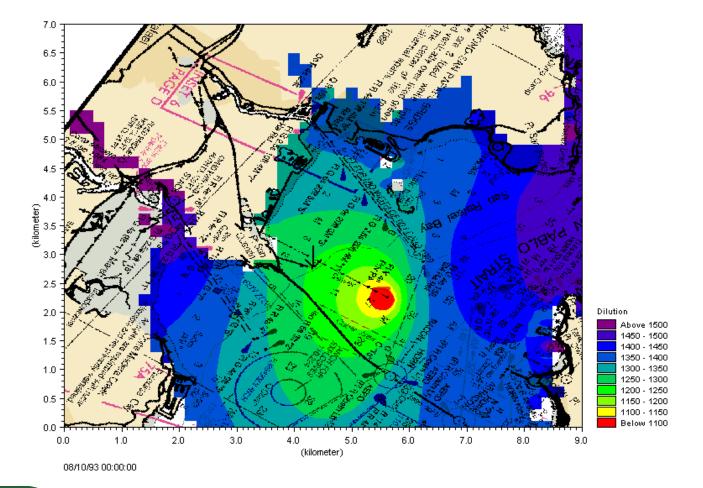
- USEPA Visual Plumes (VP) mixing zone model used in combination of Monte Carlo statistical approach
- CMSA Effluent/Brine concentrations < NPDES permit limits (Except for ammonia, not related to Desal brine)
  - Desal Brine flow of 15 mgd
  - CMSA Flow of 7 mgd (typical dry weather flow)
  - 1,050 foot diffuser of 84" buried pipe
  - 176 risers for 2 to 40 mgd



# Near and Far Field Dilution Analysis was Conducted for 2007 Desal EIR

- Used peer reviewed model of the Bay based on the MIKE 21 model developed by the Danish Hydraulics Institute.
- 2006 Inputs: Brine flow of 15 MGD, CMSA wastewater flow of 7 MGD
  - Temporary Brine flow would only be ~9 MGD.
- Model run for August conditions
- Minimum dilution in San Rafael Bay varies from 1100 to 1500.

#### **Initial Mixing Zone from Far Field Dilution Analysis**



# **2006 Pilot Bioassay Testing of Brine to support** the EIR

- Bioassay testing of the brine discharge
  - Both acute and chronic testing
- Toxicity testing of the pretreatment solids





# Extensive bioassays conducted to evaluate impact of brine effluent



- Acute bioassays
  - Mysid Shrimp
  - Topsmelt
  - Marine Algae
- Chronic bioassays (growth and reproduction)
  - Marine Giant Kelp
  - Bay Mussel
  - Inland Silverside
  - Opossum Shrimp
  - Marine Diatom

# Desal brine mixed with CMSA Effluent does not adversely impact the health of Bay

- Brine mixed with CMSA effluent
  - No significant effects in acute or chronic bioassay testing
  - Bioassay results were similar to CMSA effluent results with no brine addition





# **EIR Appendix F – Brine Disposal Evaluation**

- Ambient SF Bay concentrations are > water quality criteria (WQC) for dieldrin, heptachlor epoxide, PCBs, and dioxin.
- Therefore, RO concentrate estimated to be > WQC for dieldrin, heptachlor epoxide, PCBs, and dioxin because ambient SF Bay concentrations are > WQC
- After initial dilution at diffuser, concentrations estimated to be similar to ambient SF Bay water

# **Potential Mitigations for Temporary Project**

- Remove piles and components from decayed portions of Marin Rod and Gun Club pier.
- Support bay restoration projects with the SFSU Romberg-Tiburon Estuary and Ocean Science Center.
- Other ideas



# **2007 Adopted EIR Special Studies**

- App A Scoping Report
- App B Engineering Report for Pilot Program
- App C Facility Intake Effects
- App D Special Status Species
- App E Cultural Resources
- App F Brine Disposal Evaluation
- App G Land Use
- App H Alternative Energy Scenario
- App I Mitigation Monitoring Reporting Program

# EIR – App I Summary of Applicable MMRP

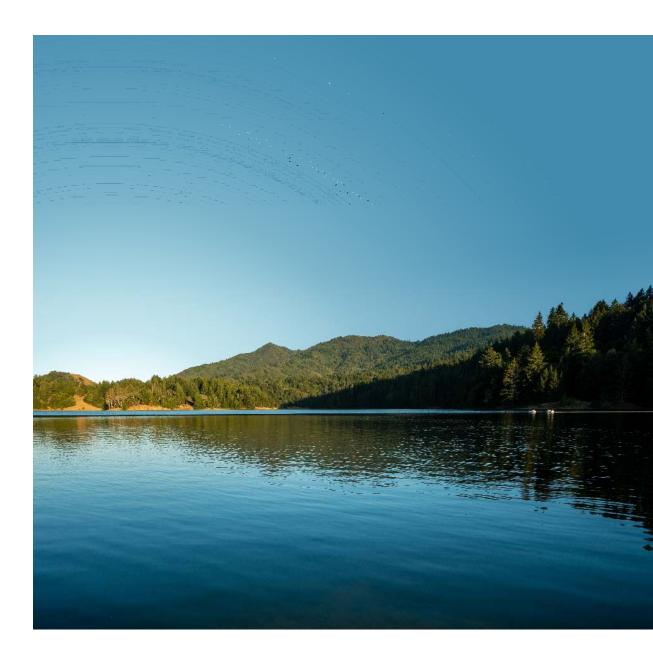
- 4-2.1 (a) and (b) Follow BAAQMD Control Measures
- 4-3.9(a)Consult with NOAA Fisheries esp re special status species (e.g. chinook salmon, steelhead and green sturgeon)
- 4-5.7 Conduct grading and construction activity to minimize runoff
- 4-7.8 Design to mitigate impacts of future tsunami
- 4-9.3 –Powered equipment to be equipped with mufflers and located away from sensitive noise receptors and designate noise disturbance coordinator



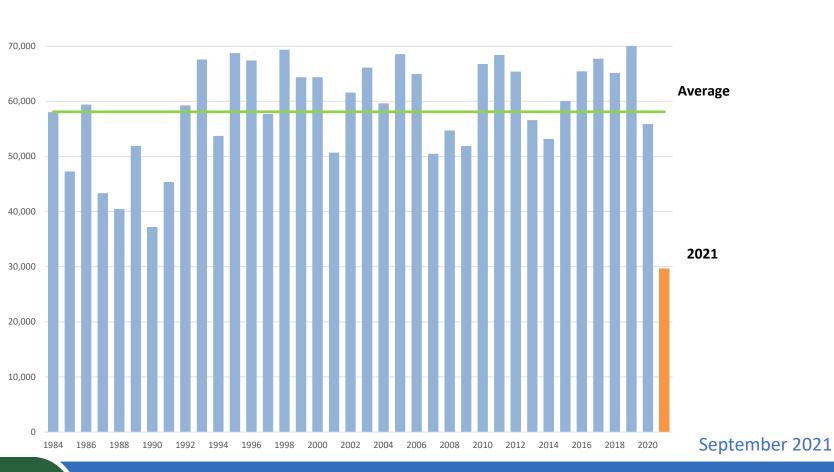
Potential Emergency Desal Supply Project

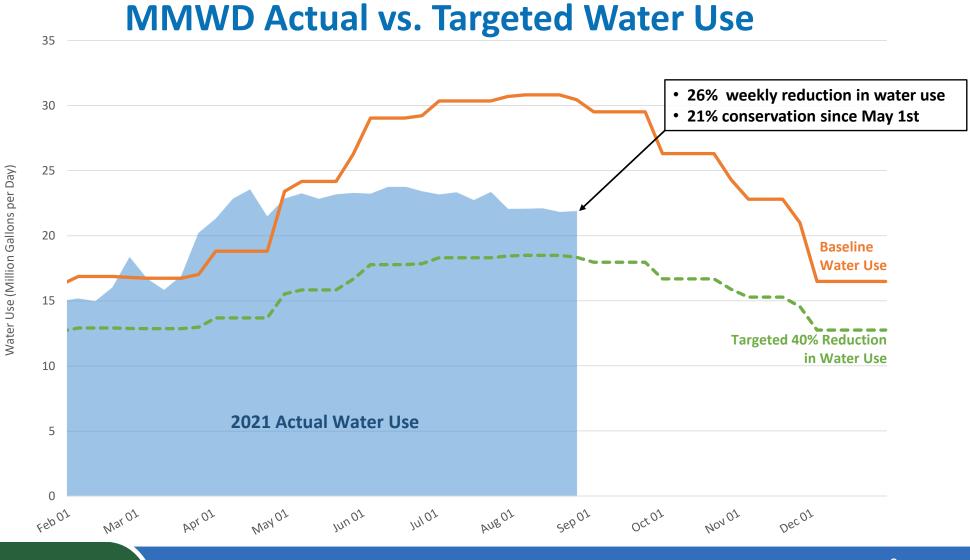
Marin Project Coordination Meeting

07 October 2021

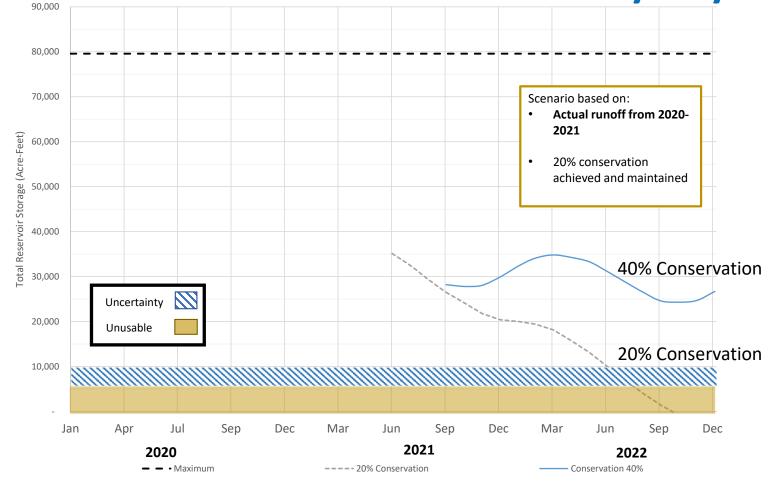


#### Severe Drought has Impacted MMWD Total Reservoir Storage





#### MMWD Reservoirs could be Unusable by July 2022



- 4

#### **MMWD Emergency Water Supply Alternatives**

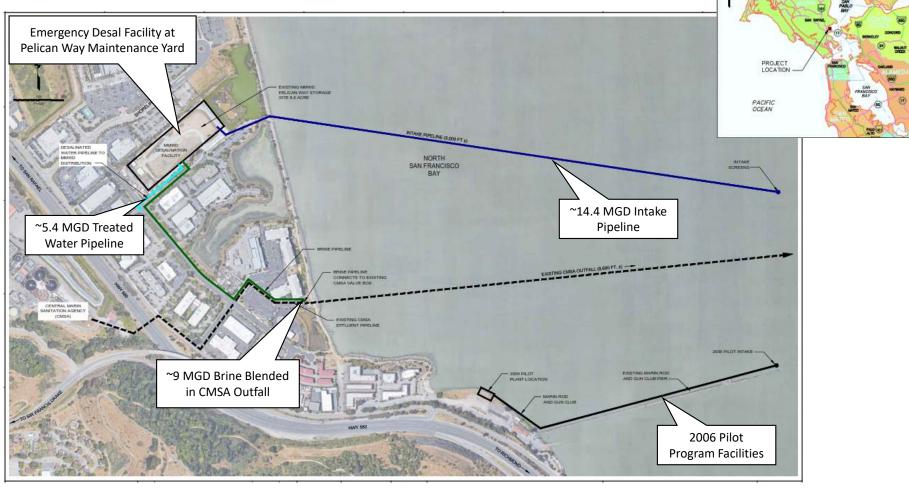
Water Conservation and Supply alternatives are being evaluated for availability, capacity, cost, schedule and permit requirements

Plan A – Work to achieve 40% Conservation.

Plan B - Pipeline on the Richmond-San Rafael Bridge similar to 1976-1977 Drought.

Plan C - Temporary Desalination System similar to project pilot studied in 2005 and 2006.

#### **Potential MMWD Emergency Desal Project**



#### **Temporary Containerized Seawater Desal System**



- 5.4 MGD drinking water
- Similar size to Desal Project in 2007 EIR
- Containerized and pre-engineered
- ~ 9 months to deliver, install and startup

#### 2005-2006 MMWD Desal Pilot Program provides data that can be used to evaluate an Emergency Desal System



- Demonstrated technology and that desal water is safe
- Conducted environmental studies to support 2007 EIR
- Informed customers on the program and technology
- MMWD certified an EIR for a 5-MGD to 15-MGD Desalination Project in 2007

#### **2007 Adopted EIR Special Studies**

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#### **Proposed Emergency Intake System**

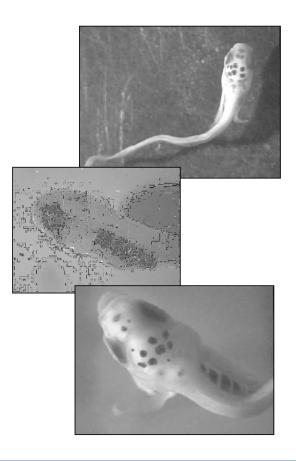
- 36-inch HDPE ~5,000 ft laid on Bay floor with concrete anchor blocks
- Screens to meet current Ocean Plan criteria for fish protection
  - 1-mm openings
  - <0.5 fps velocity</p>
  - Brush cleaning system
- In ~7 to 8 ft water at low-low tide
- Buoys or markers for small boat safety



2006 Pilot Facility Intake Screen:3/32-inch wedge-wire screen

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- Coordinated with CDFW and NMFS
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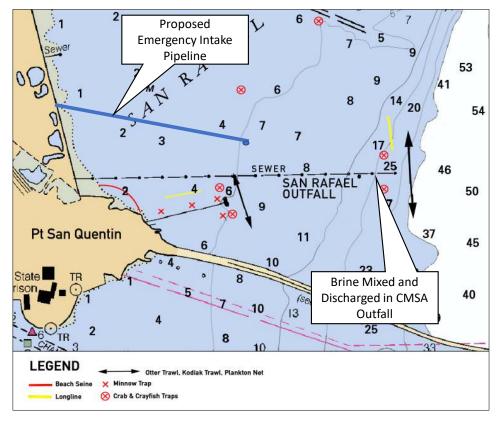
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- 2006 Inputs: Brine flow of 15 MGD, CMSA wastewater flow of 7 MGD
  - Temporary Brine flow would only be ~9 MGD.
- Model run for worst-case August conditions
- Achieved minimum dilution requirements

### **2006 Pilot Bioassay Testing Results (App. F)**

- Tested different blend ratios including high Brine concentration levels
  - No significant effects in acute or chronic bioassay testing
  - Bioassay results were similar to CMSA effluent results with no brine addition





#### **Potential Mitigations for Emergency Project**

- Remove piles and components from decayed portions of Marin Rod and Gun Club pier.
- Support bay restoration projects with the SFSU Romberg-Tiburon Estuary and Ocean Science Center.
- Other ideas



### **Next Steps for Temporary Desal Supply**

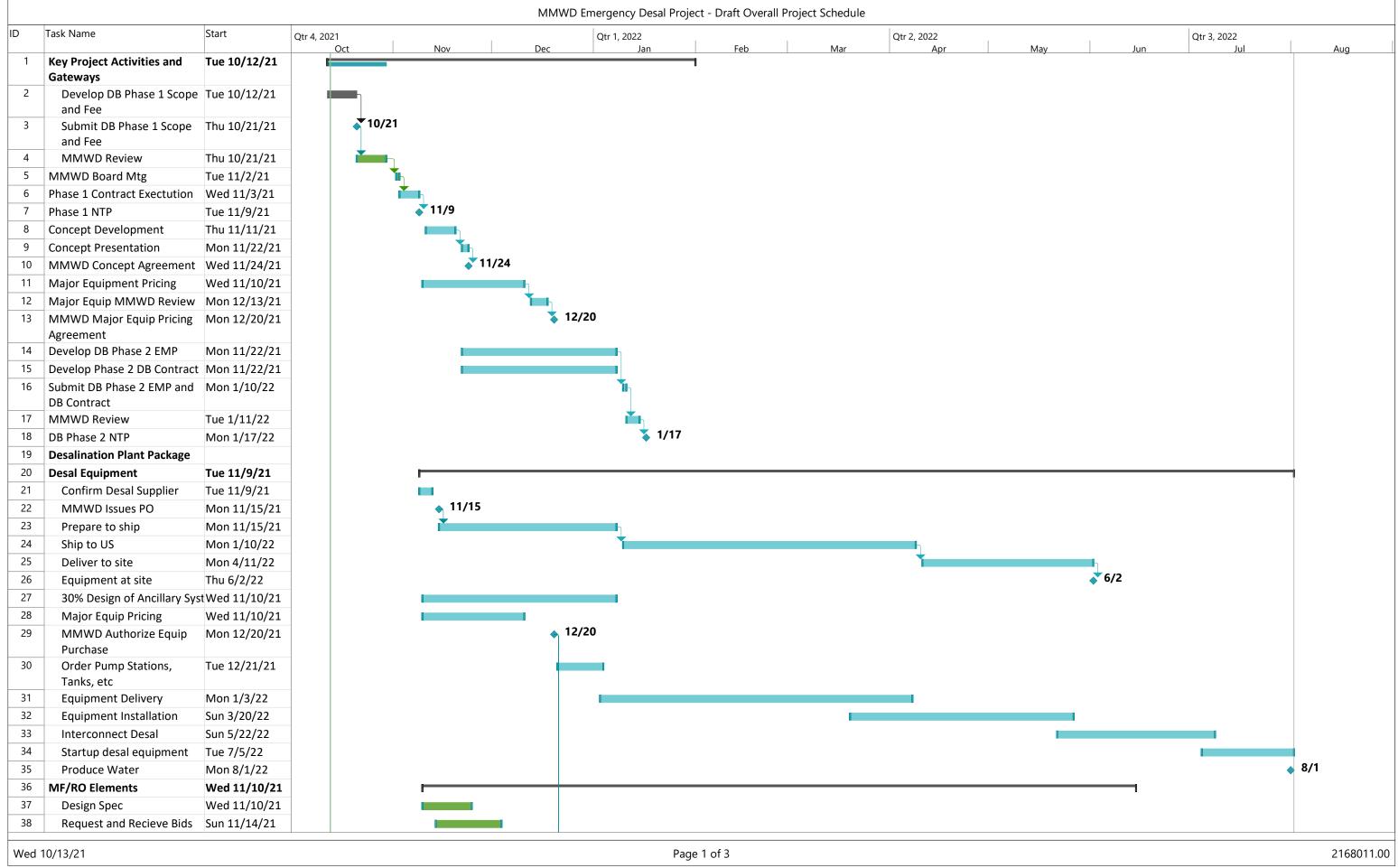
- Continue to discuss permitting options with Regulatory Agencies
  - RWQCB
  - BCDC
  - Army Corps
  - Fish and Wildlife
- Continue developing as a "Plan C" option for emergency water supply

## Emergency Desal Supply Discussion



#### Appendix C: Emergency Desal Project Schedule

C-1: MMWD Emergency Desal Project – Draft Overall Project Schedule



| C  | Task Name                                    | Start          | Qtr 4, 2021<br>Oct |  | Nov  | Dec | Qtr 1, 2022<br>Jan |  | Feb | Mar   | Qtr 2, 2022<br>Apr | Ma   |
|----|--|----------------|--------------------|--|------|-----|--------------------|--|-----|-------|--------------------|------|
| 39 | Purchase Order                               | Tue 12/21/21   |                    |  | 1100 |     |                    |  | 160 | Ividi |                    | 1410 |
| 40 | Deliver MF/RO                                | Sun 12/26/21   |                    |  |      | I   |                    |  |     |       |                    |      |
| 41 | Install MF/RO Elements                       | Sun 5/15/22    |                    |  |      |     |                    |  |     |       |                    |      |
| 42 | Stabilization and UV Disinfed                | t Wed 11/10/21 |                    |  | 0    |     |                    |  |     |       |                    |      |
| 43 | Design Spec                                  | Wed 11/10/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 44 | Request and Receive Bids                     | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 45 | Purchase Orders                              | Tue 12/21/21   |                    |  |      | T T |                    |  |     |       |                    |      |
| 46 | Deliver Calcite Contactors                   | Sun 1/9/22     |                    |  |      |     |                    |  |     |       |                    |      |
| 47 | Deliver UV Reactors                          | Sun 1/16/22    |                    |  |      |     |                    |  |     |       |                    |      |
| 48 | Install Stabilization and UV<br>Disinfection | Sun 5/22/22    |                    |  |      |     |                    |  |     |       |                    |      |
| 49 | Power  | Wed 11/10/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 50 | 30% Design                                   | Wed 11/10/21   |                    |  |      | I   |                    |  |     |       |                    |      |
| 51 | Equipment Pricing                            | Mon 11/15/21   |                    |  |      | I   |                    |  |     |       |                    |      |
| 52 | Order Switchgear /<br>Transormers            | Tue 12/21/21   |                    |  |      | Ť   |                    |  |     |       |                    |      |
| 53 | Order Generators                             | Tue 12/21/21   |                    |  |      | Ť   | <b>L</b>           |  |     |       |                    |      |
| 54 | Deliver Generators and<br>Switchgear         | Tue 1/11/22    |                    |  |      |     | ř.                 |  |     |       |                    |      |
| 55 | Generators at Site                           | Sun 5/15/22    |                    |  |      |     |                    |  |     |       |                    | Ĭ    |
| 56 | Complete Wiring                              | Sun 5/8/22     |                    |  |      |     |                    |  |     |       |                    |      |
| 57 | Energize System                              | Sun 6/5/22     |                    |  |      |     |                    |  |     |       |                    |      |
| 58 | Power Available                              | Thu 6/30/22    |                    |  |      |     |                    |  |     |       |                    |      |
| 59 | Site Prep Design and GMP                     | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 60 | Geotech                                      | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 61 | Survey                                       | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 62 | Design                                       | Sun 12/5/21    |                    |  |      |     |                    |  |     |       |                    |      |
| 63 | Contractor Mobilize and<br>order materials   | Sun 1/23/22    |                    |  |      |     |                    |  |     |       |                    |      |
| 64 | Site Prep Materials and Cons                 |                |                    |  |      |     |                    |  |     |       |                    |      |
| 65 | Site Prep and Grading                        | Sun 1/23/22    |                    |  |      |     |                    |  |     |       |                    |      |
| 66 | Delivery of Rock                             | Sun 2/27/22    |                    |  |      |     |                    |  |     |       |                    |      |
| 67 | Place and Compact Base Ro                    | o Sun 4/17/22  |                    |  |      |     |                    |  |     |       |                    |      |
| 68 | Site Ready                                   | Wed 6/1/22     |                    |  |      |     |                    |  |     |       |                    |      |
| 69 | Equipment Delivery                           | Wed 6/1/22     |                    |  |      |     |                    |  |     |       |                    |      |
| 70 |  |                |                    |  |      |     |                    |  |     |       |                    |      |
| 71 | Brine Pipeline Package                       | Tue 11/9/21    |                    |  |      |     |                    |  |     | 1     |                    |      |
| 72 | Design Build P1 Contract                     | Tue 11/9/21    |                    |  | 11/9 |     |                    |  |     |       |                    |      |
| 73 | Utility Location                             | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 74 | Geotech                                      | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 75 | Survey & Title Reports                       | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 76 | Design                                       | Sun 11/28/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 77 | Equip Pricing                                | Mon 11/15/21   |                    |  |      |     |                    |  |     |       |                    |      |
| 78 | MMWD Authorizes Equip                        | Mon 12/20/21   |                    |  |      | 12  | /20                |  |     |       |                    |      |
|    |  |                |                    |  |      |     |                    |  |     |       |                    |      |

